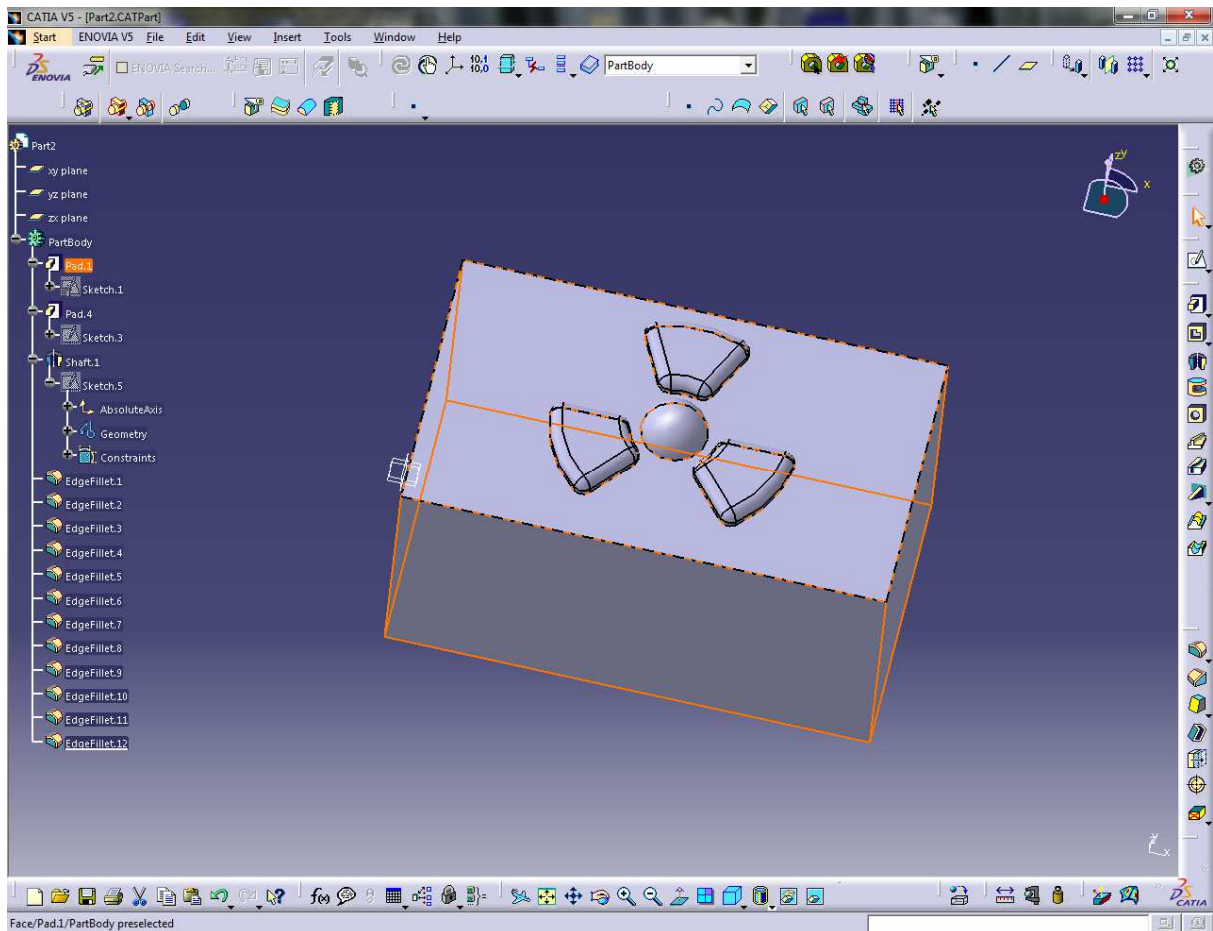
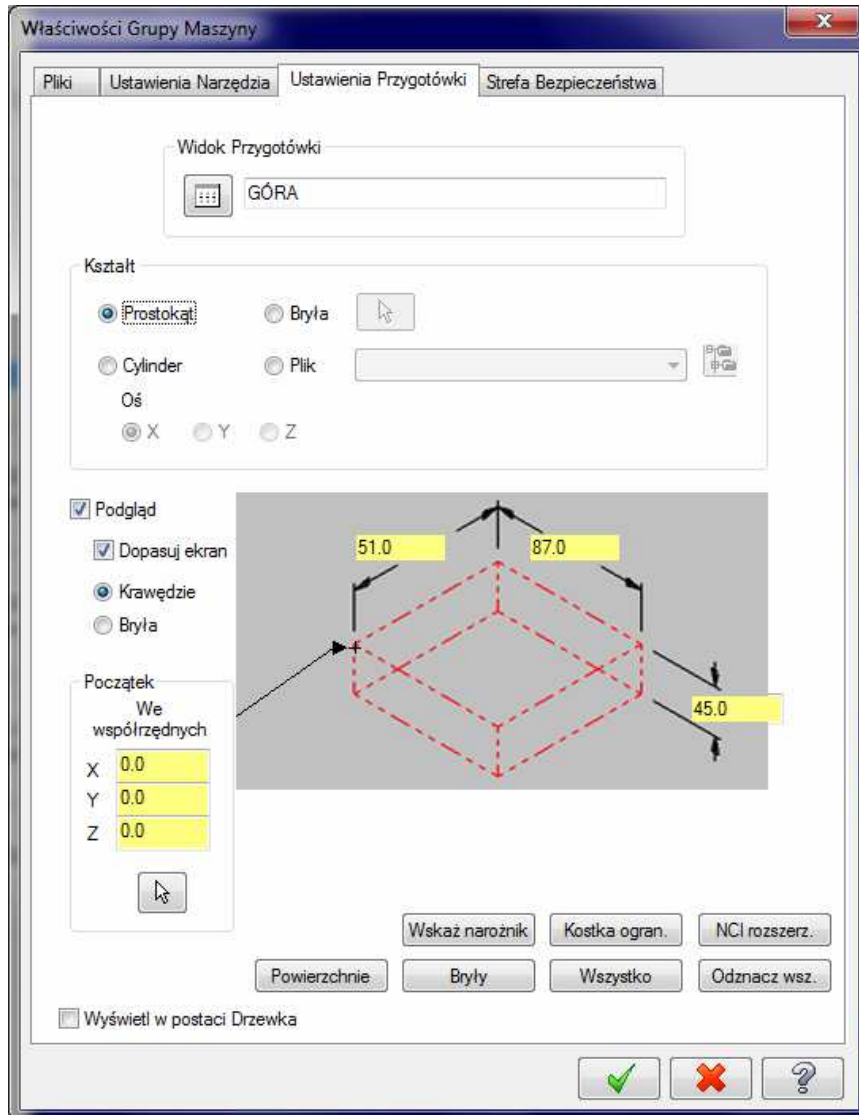


# Przykład programowania obrabiarki 3-osiowej z użyciem pakietu CAD-CAM

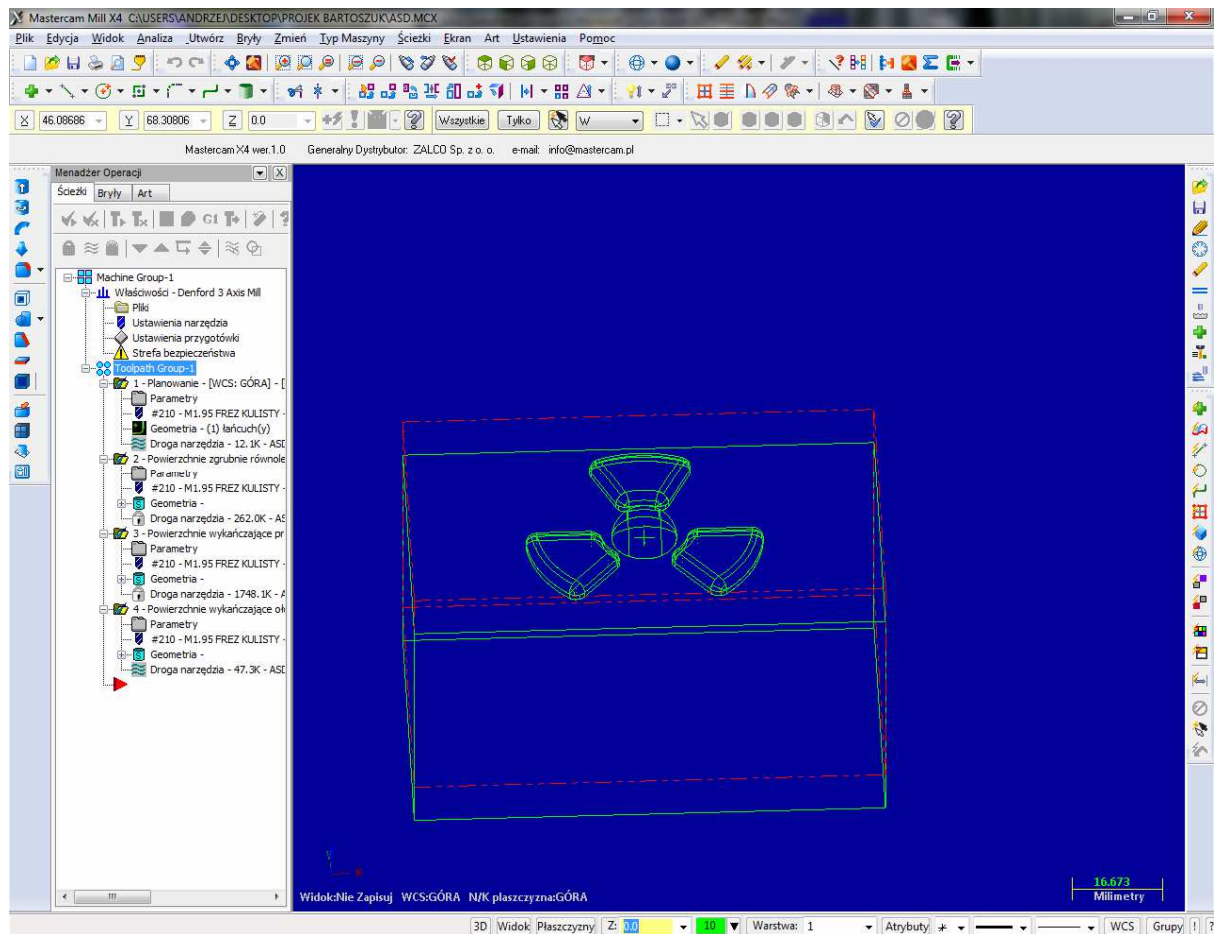
Niniejszy projekt został stworzony w programie Catia, a następnie zapisany z rozszerzeniem TPL i edytowany w Mastercam. W Mastercamie sprawdzono ustawienie punktu zerowego, przyjęto narzędzie odpowiednie do przeprowadzenia obróbki, przyjęto postprocesor odpowiedni dla obrabiarki DENFORD i wygenerowano tor ruchu narzędzia



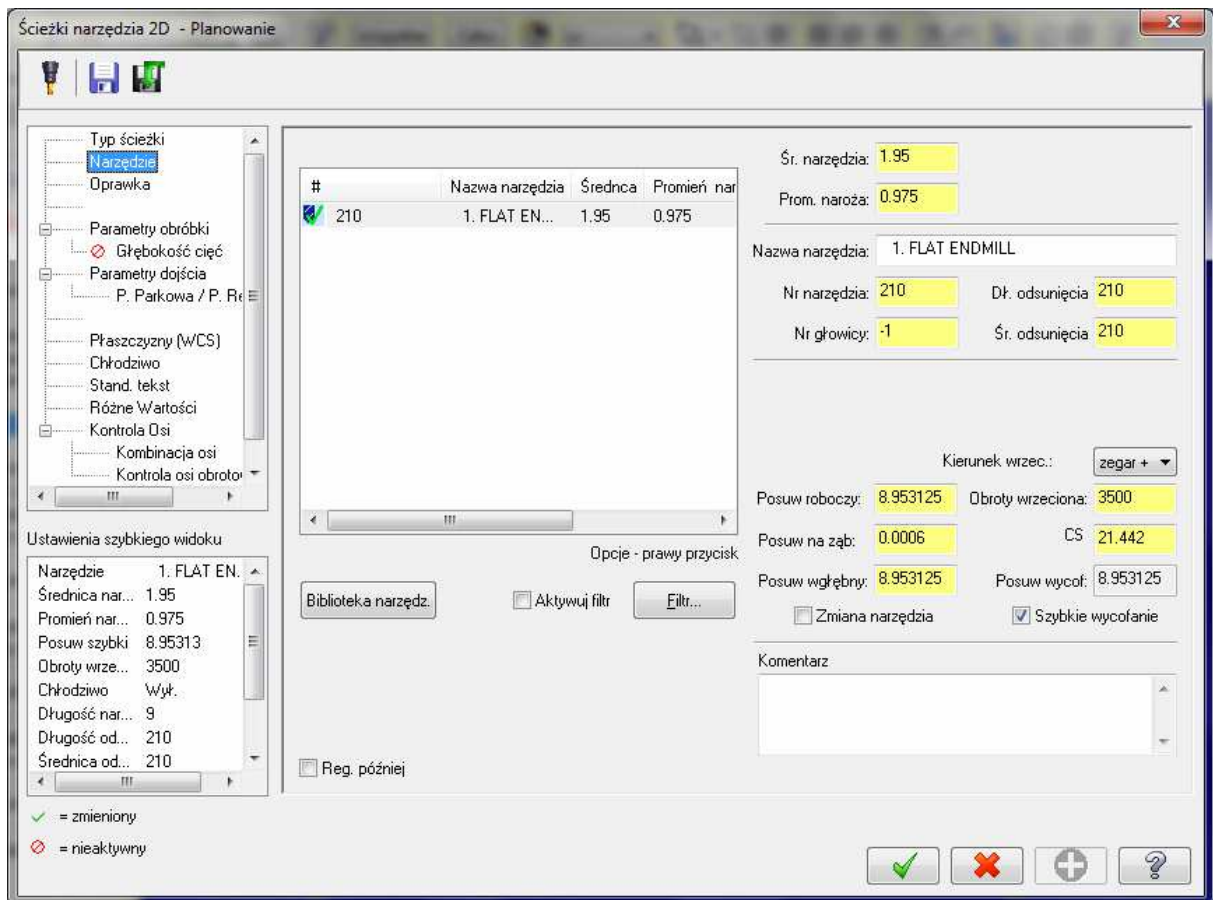
1. W pierwszym kroku przyjęto wymiary przygotówki i zdefiniowano jej ustawione względem układu współrzędnych. Ponadto określono lokalizację punktu zerowego na przygotówce



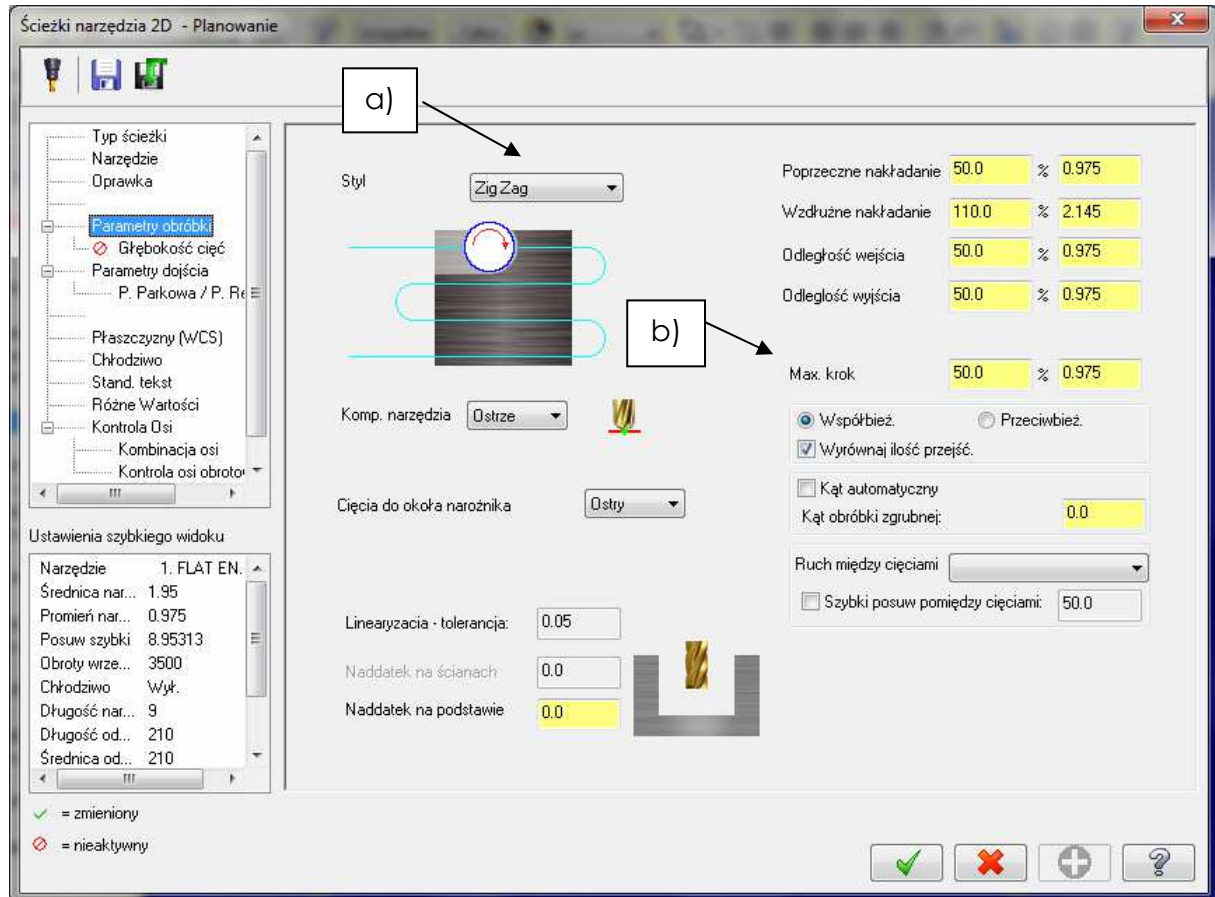
2. Następnie korzystając z dostępnych funkcji pakietu CAD/CAM sporządzono brytowy model obrabianej części



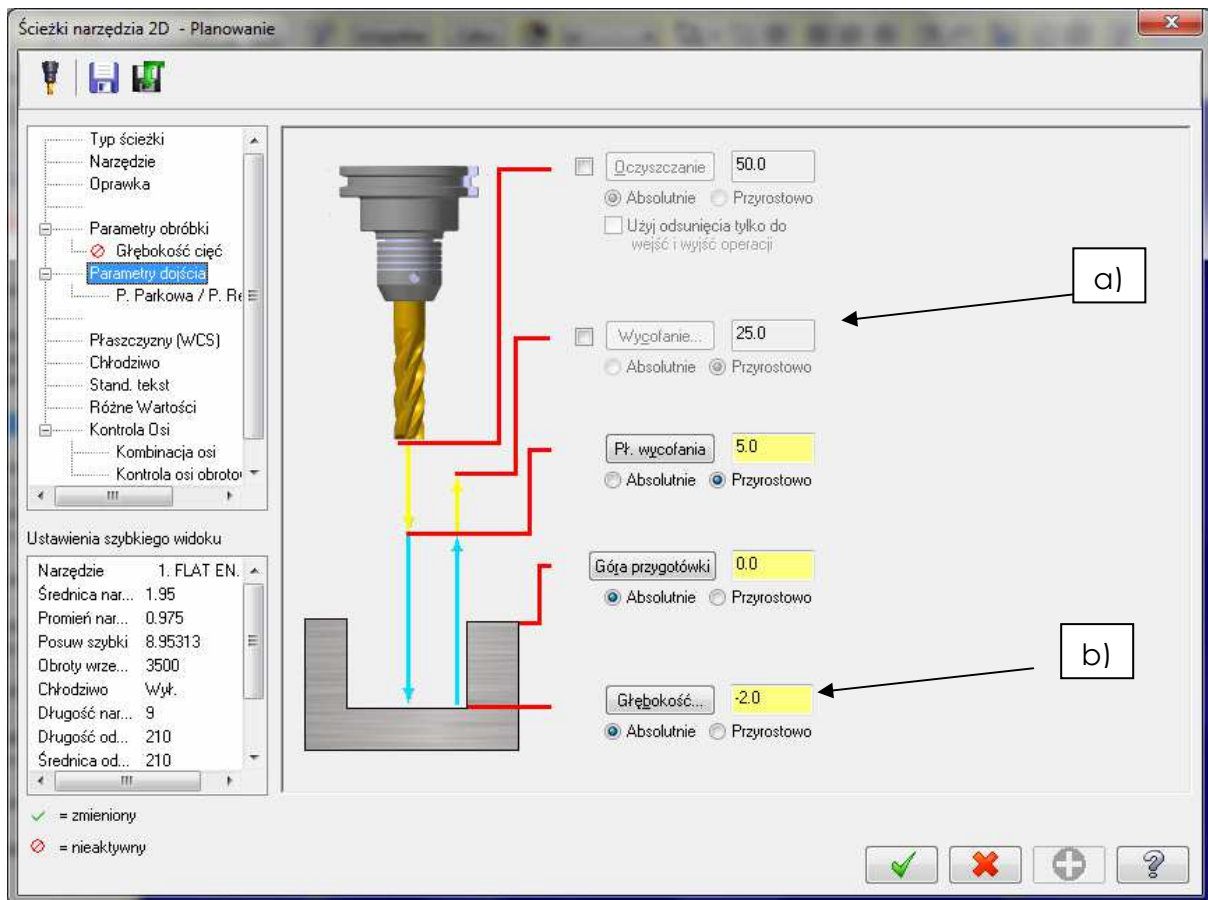
3. W następnym kroku przyjmujemy rodzaj narzędzia oraz określamy jego podstawowe parametry i parametry obróbki.



4. Na obecnym etapie przyjęto wykonanie planowania powierzchni celem przygotowania jej do dalszej obróbki. Planowanie przeprowadzono korzystając ze stylu obróbki ZIG-ZAG – a) z jednoczesnym przesunięciem kolejnych ścieżek obróbki o 50% – b.

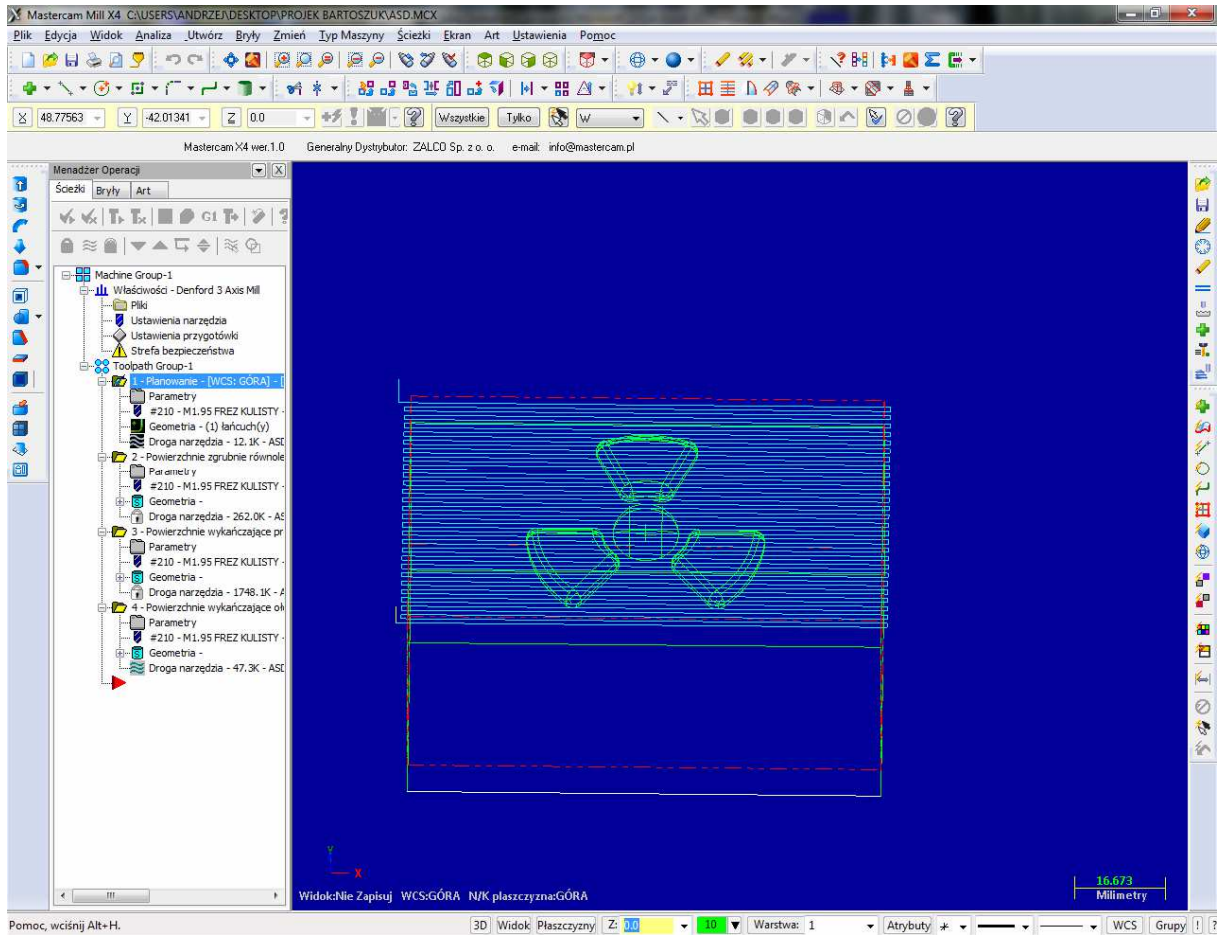


5. W pokazanym oknie określany wielkość wycofania narzędzia ponad obrabianą powierzchnię – a) oraz głębokość obróbki – b).

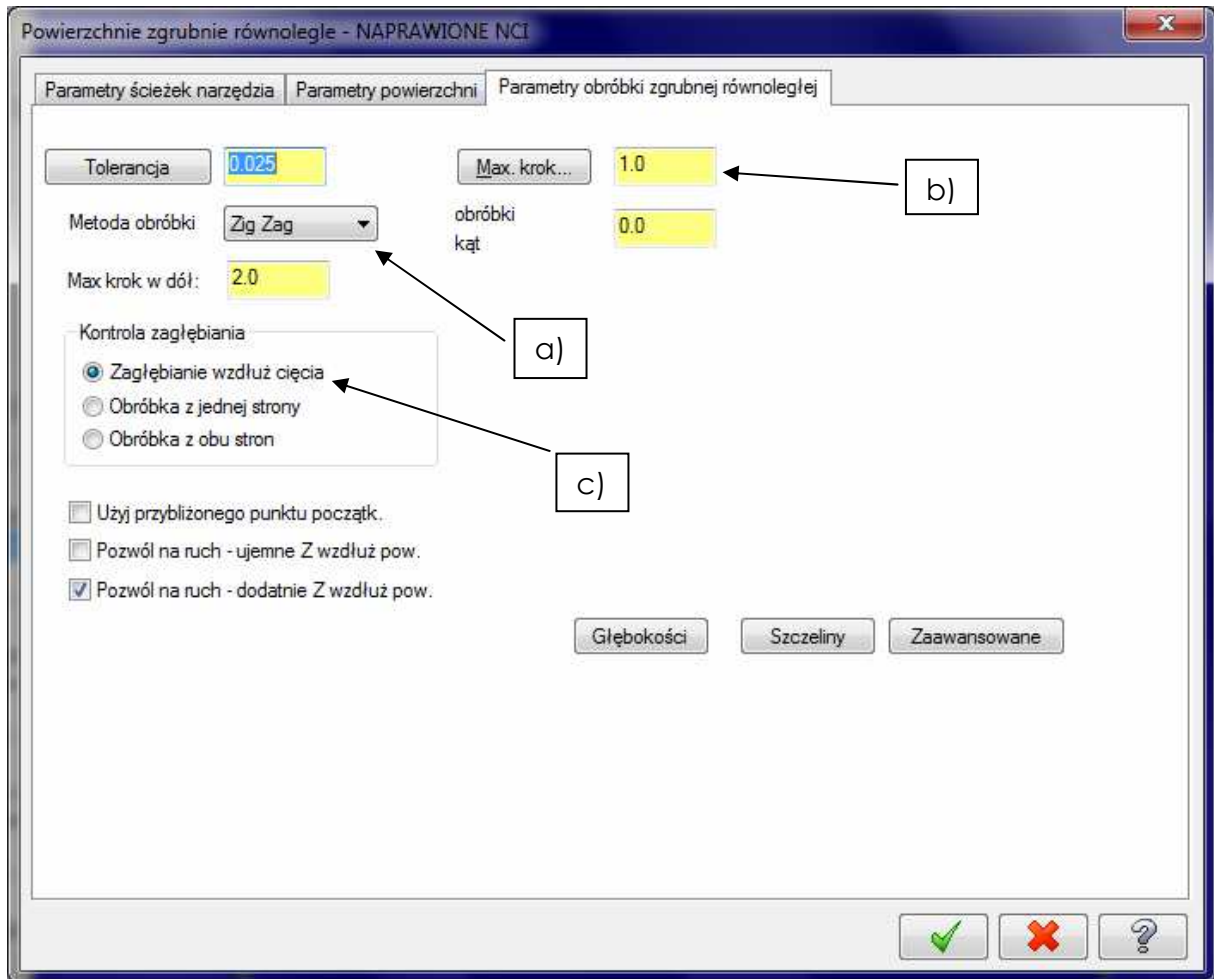




6. Wygenerowanie toru ruchu narzędzia dla operacji planowania. W tle dobrze widoczne są zarysy kształtu obrabianego przedmiotu.

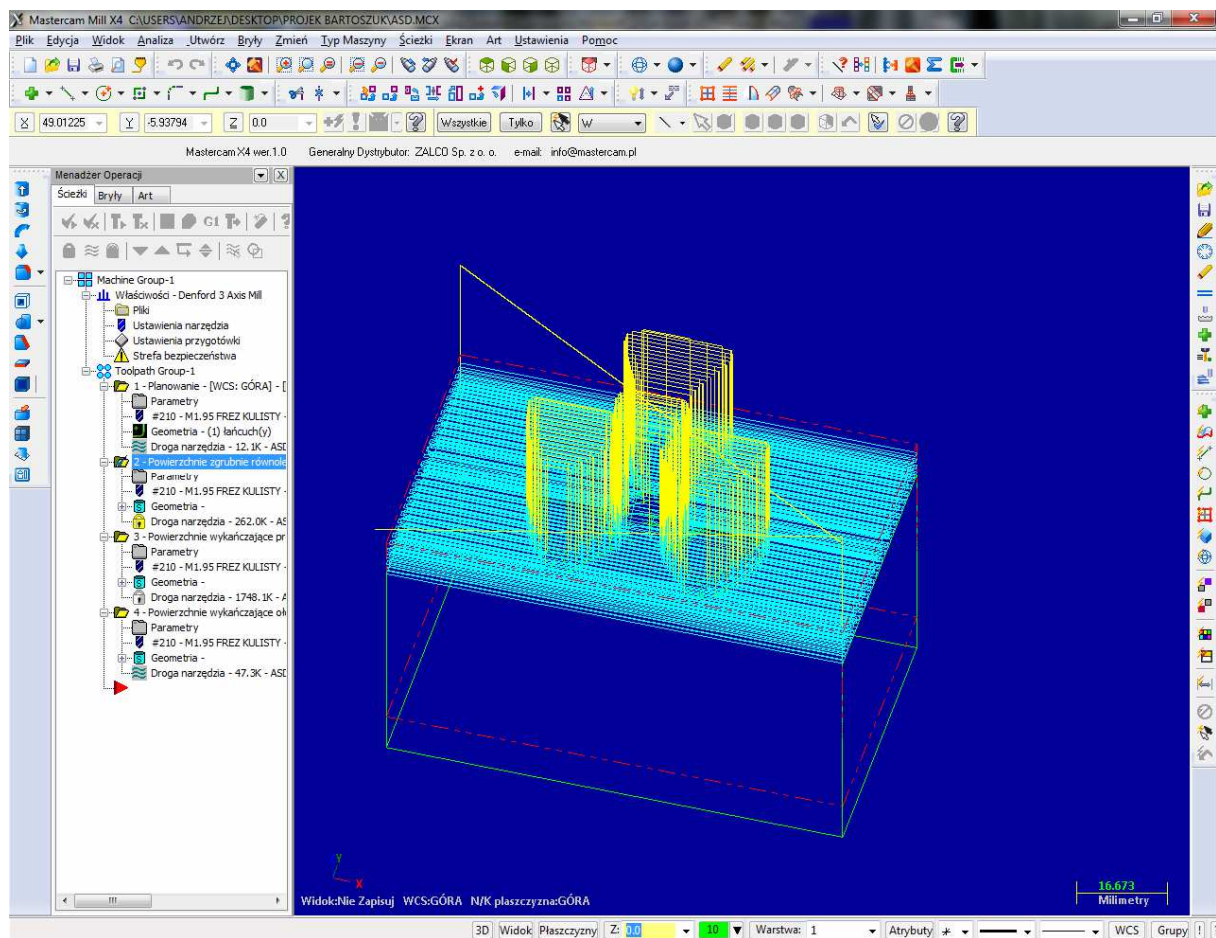


7. Deklarowanie parametrów obróbki zgrubnej. Podobnie jak poprzednio przyjęto tor ruchu narzędzia ZIG-ZAG – a). Ponadto ustawiono wielkość maksymalną kroku – b) oraz kontrolę zagłębienia narzędzia wzdłuż cięcia – c).





8. W następnym kroku wygenerowano tor ruchu narzędzia dla definiowanej powyżej obróbki zgrubnej.



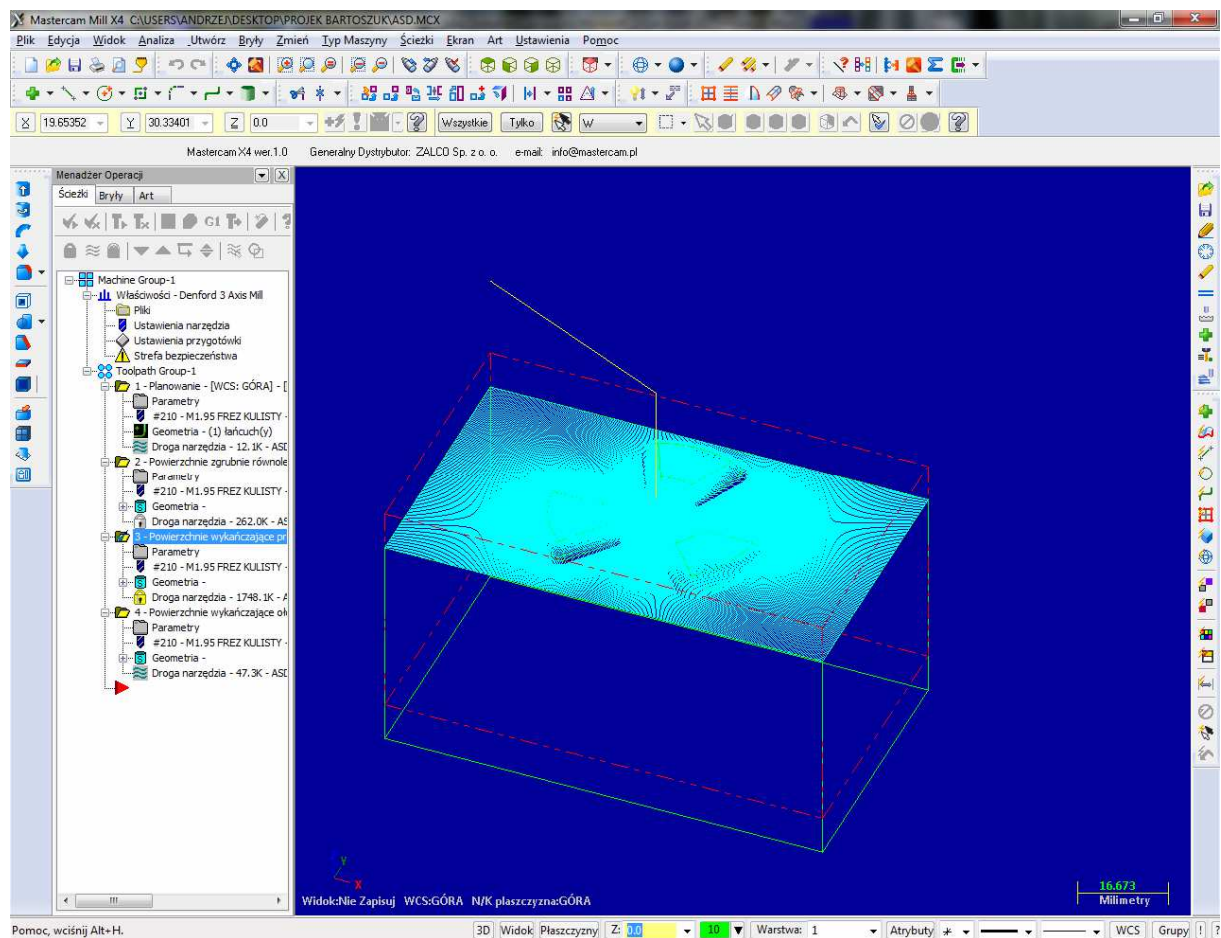
9. Podobnie jak poprzednio przyjęto parametry dla obróbki wykańczającej. Przyjęte parametry pokazano na rysunku poniżej.

The image shows a software dialog box titled "Powierzchnie wykańczające promieniowe - NAPRAWIONE NCI". It has three tabs: "Parametry ścieżek narzędzia", "Parametry powierzchni", and "Parametry obróbki wykańczającej promieniowej". The "Parametry obróbki..." tab is active. The parameters are as follows:

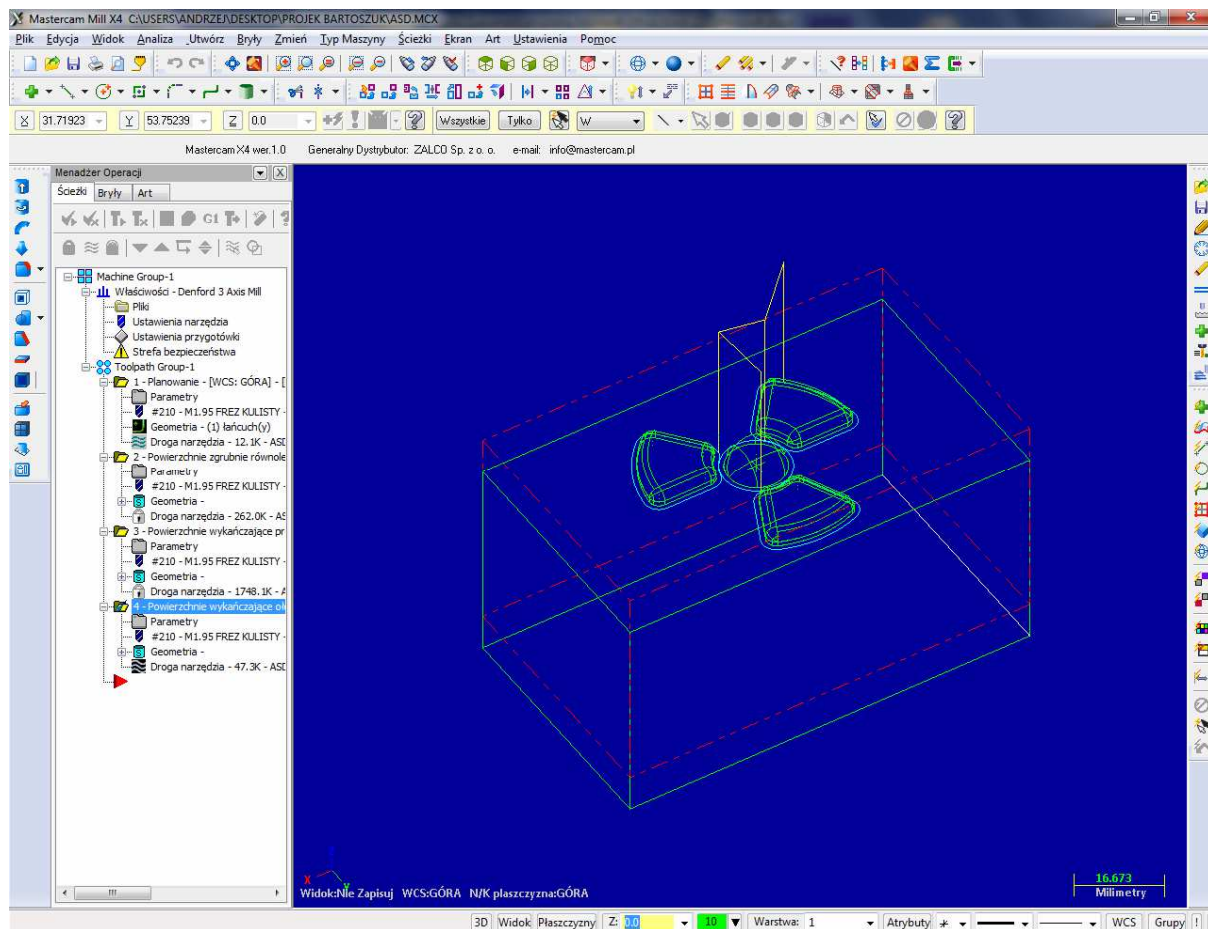
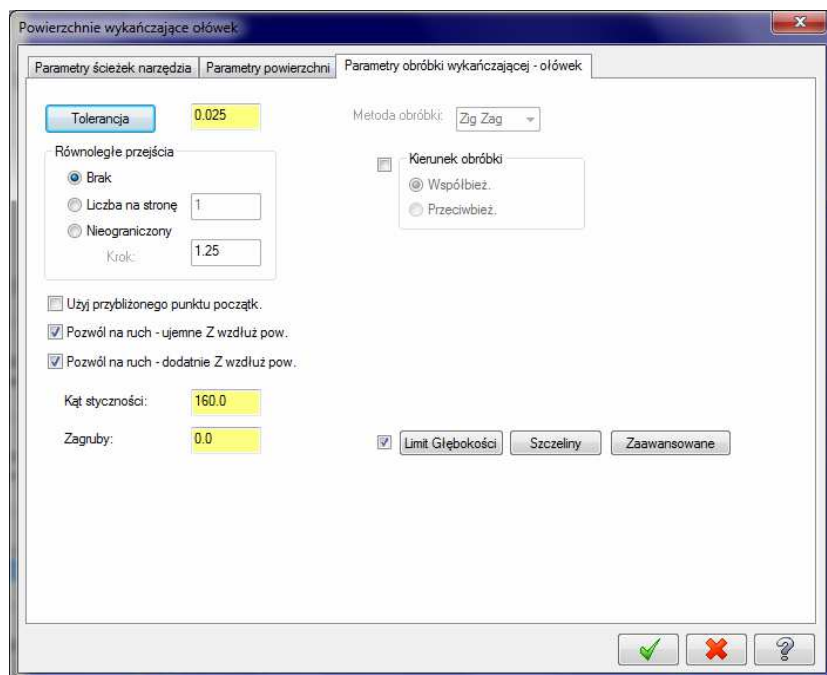
Parameter	Value
Tolerancja	0.025
Metoda obróbki	Zig Zag
Punkt początkowy	<input checked="" type="radio"/> Startuj wewnątrz <input type="radio"/> Startuj na zewnątrz
Max. kąt przyrostowo	0.5
Start kąt	0.0
Odsunięcie początkowe odległość	0.0
Kształt wiedziony kąt	360.0

At the bottom of the dialog, there are three buttons: "Limit Głębokości" (unchecked), "Szczeliny", and "Zaawansowane". At the very bottom right, there are three icons: a green checkmark, a red X, and a question mark.

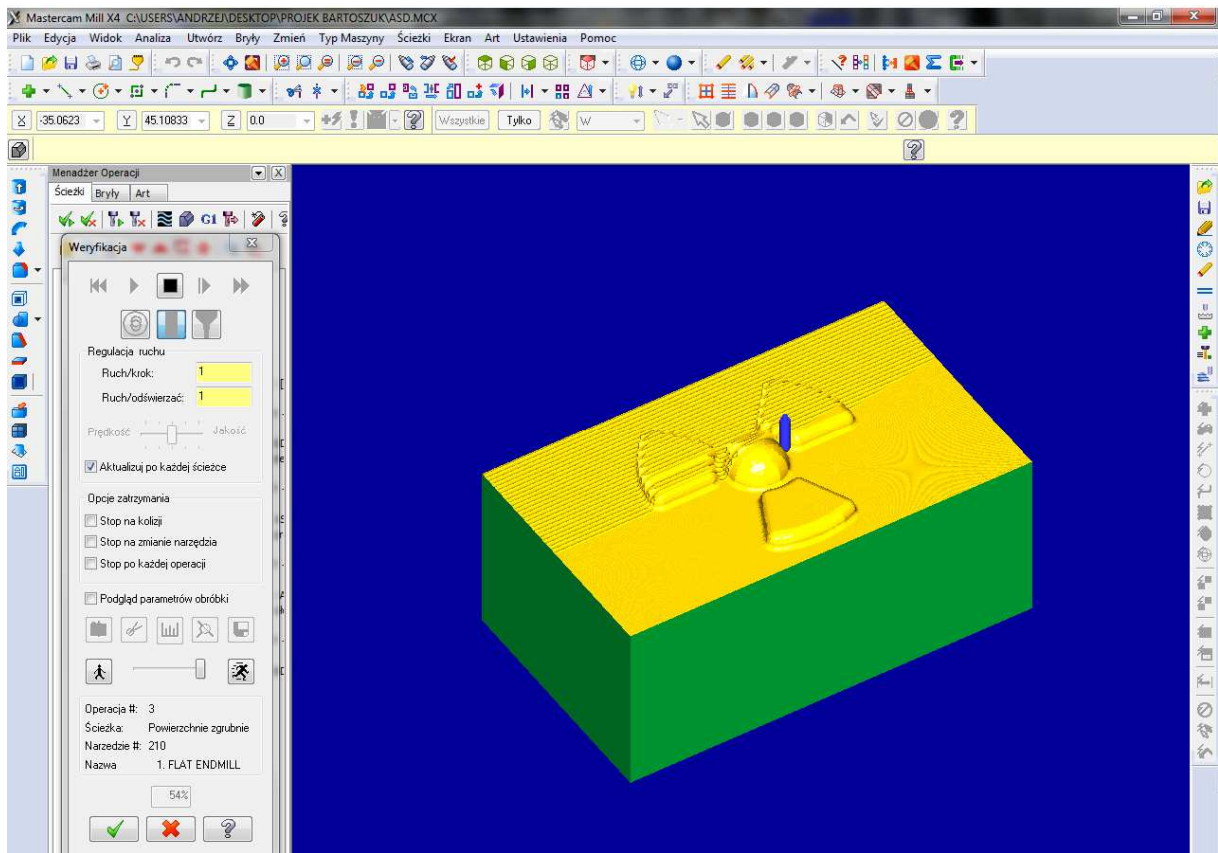
10. Tor ruchu narzędzia wygenerowany dla obróbki wykańczającej pokazano poniżej.



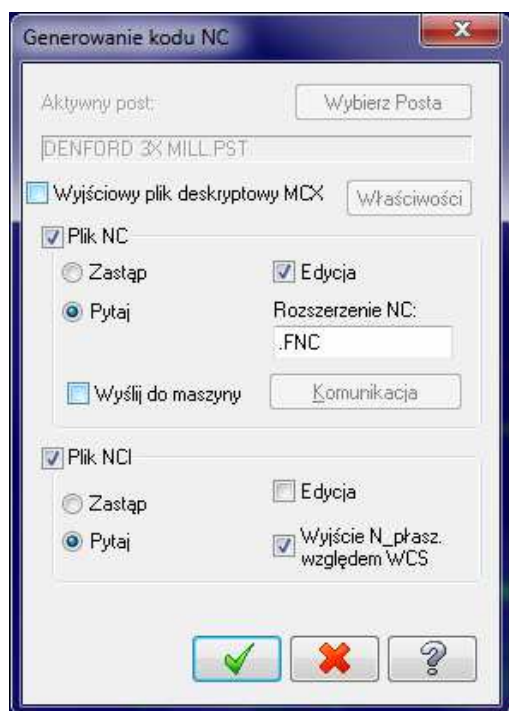
11. Na dalszym etapie prac planuje się dalszą część Obróbki wykańczającej zaprojektowanej części. Poniżej przedstawiono okno dialogowe do wpisywania parametrów obróbki oraz wygenerowany tor ruchu narzędzia.



12. Na obecnym etapie prac konieczne jest przeprowadzenie symulacji celem skorygowania ewentualnych kolizji i błędów.



13. Dopiero teraz można przyjąć odpowiedni postprocesor dla posiadanej obrabiarki i wygenerować program sterujący odpowiedni dla tej obrabiarki. Poniżej przedstawiono okno wyboru podprocesowa.





14. Wygenerowany program obróbki dla omawianej części zamieszczono poniżej.

```
(MASTERCAM - ASD)
(02-03-11)
(T210| 1. FLAT ENDMILL|H210)
G21
M6T210
G43H210
S3500M3
G90G0X-2.145Y50.998
Z5.
G1Z-2.F9.
X88.17
Y50.036
X-1.17
Y49.074
X88.17
Y48.111
X-1.17
Y47.149
X88.17
Y46.187
X-1.17
Y45.225
X88.17
Y44.263
X-1.17
Y43.3
X88.17
Y42.338
X-1.17
Y41.376
X88.17
Y40.414
X-1.17
Y39.452
X88.17
Y38.49
X-1.17
Y37.527
X88.17
Y36.565
X-1.17
Y35.603
X88.17
Y34.641
X-1.17
Y33.679
X88.17
Y32.716
X-1.17
Y31.754
X88.17
```

Y30.792  
X-1.17  
Y29.83  
X88.17  
Y28.868  
X-1.17  
Y27.905  
X88.17  
Y26.943  
X-1.17  
Y25.981  
X88.17  
Y25.019  
X-1.17  
Y24.057  
X88.17  
Y23.095  
X-1.17  
Y22.132  
X88.17  
Y21.17  
X-1.17  
Y20.208  
X88.17  
Y19.246  
X-1.17  
Y18.284  
X88.17  
Y17.321  
X-1.17  
Y16.359  
X88.17  
Y15.397  
X-1.17  
Y14.435  
X88.17  
Y13.473  
X-1.17  
Y12.51  
X88.17  
Y11.548  
X-1.17  
Y10.586  
X88.17  
Y9.624  
X-1.17  
Y8.662  
X88.17  
Y7.7  
X-1.17  
Y6.737  
X88.17  
Y5.775  
X-1.17  
Y4.813

X88.17  
Y3.851  
X-1.17  
Y2.889  
X88.17  
Y1.926  
X-1.17  
Y.964  
X88.17  
Y.002  
X-2.145  
G0Z3.  
X87.Y0.Z24.8  
Z4.8  
G1Z-2.2  
X0.  
Y.981  
X87.  
Y1.962  
X0.  
Y2.942  
X87.  
Y3.923  
X0.  
Y4.904  
X87.  
Y5.885  
X0.  
Y6.865  
X87.  
Y7.846  
X0.  
Y8.827  
X87.  
Y9.808  
X0.  
Y10.788  
X87.  
Y11.769  
X0.  
Y12.75  
X87.  
Y13.731  
X0.  
Y14.712  
X87.  
Y15.692  
X0.  
Y16.673  
X87.  
Y17.654  
X0.  
Y18.635  
X87.  
Y19.615

X0.  
Y20.596  
X87.  
Y21.577  
X0.  
Y22.558  
X87.  
Y23.538  
X0.  
Y24.519  
X42.258  
X42.632Z-2.129  
X43.5Z-2.075  
X87.  
Y25.5  
Z-2.2  
X45.14  
X44.368Z-2.054  
X43.5Z-2.  
X0.  
Y26.481  
Z-2.2  
X42.258  
X42.632Z-2.129  
X43.5Z-2.075  
X87.  
Y27.462  
Z-2.2  
X0.  
Y28.442  
X87.  
Y29.423  
X0.  
Y30.404  
X87.  
Y31.385  
X0.  
Y32.365  
X87.  
Y33.346  
X0.  
Y34.327  
X87.  
Y35.308  
X0.  
Y36.288  
X87.  
Y37.269  
X0.  
Y38.25  
X87.  
Y39.231  
X0.  
Y40.212  
X87.

Y41.192  
X0.  
Y42.173  
X87.  
Y43.154  
X0.  
Y44.135  
X87.  
Y45.115  
X0.  
Y46.096  
X87.  
Y47.077  
X0.  
Y48.058  
X87.  
Y49.038  
X0.  
Y50.019  
X87.  
Y51.  
X0.  
G0Z2.8  
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X87.Y0.  
Z3.156  
G1Z-3.844  
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Y.981  
X87.  
Y1.962  
X0.  
Y2.942  
X87.  
Y3.923  
X0.  
Y4.904  
X87.  
Y5.885  
X0.  
Y6.865  
X87.  
Y7.846  
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Y8.827  
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Y9.808  
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X87.  
Y11.769  
X0.  
Y12.75  
X87.

Y13.731  
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Y14.712  
X87.  
Y15.692  
X0.  
Y16.673  
X87.  
Y17.654  
X0.  
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X87.  
Y19.615  
X0.  
Y20.596  
X87.  
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X45.217Z-3.491  
X44.368Z-3.301  
X43.5Z-3.236  
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Y22.558  
Z-3.844  
X39.85  
X40.218Z-3.578  
X40.585Z-3.378  
X40.973Z-3.186  
X41.783Z-2.905  
X42.632Z-2.732  
X43.5Z-2.673  
X87.  
Y23.538  
Z-3.844  
X47.759  
X47.472Z-3.601  
X46.782Z-3.147  
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X46.027Z-2.781  
X45.217Z-2.516  
X44.368Z-2.351  
X43.5Z-2.296  
X0.  
Y24.519  
Z-3.844  
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X40.218Z-2.903  
X40.973Z-2.549  
X41.783Z-2.29  
X42.258Z-2.2  
G0Z2.8  
Z22.8



Z23.156  
X48.106  
Z3.156  
G1Z-3.844  
X87.  
Y25.5  
X48.214  
X48.086Z-3.72  
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X46.782Z-2.821  
X46.027Z-2.474  
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G0Z2.8  
Z22.8  
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G1Z-3.844  
X0.  
Y26.481  
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X38.914Z-3.824  
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X40.973Z-2.549  
X41.783Z-2.29  
X42.258Z-2.2  
G0Z2.8  
Z22.8  
Z23.156  
X48.106  
Z3.156  
G1Z-3.844  
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X47.472Z-3.601  
X46.782Z-3.147  
X46.393Z-2.953  
X46.027Z-2.781  
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X40.585Z-3.378  
X40.973Z-3.186  
X41.783Z-2.905  
X42.632Z-2.732  
X43.5Z-2.673  
X87.

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Y33.346  
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Y35.308  
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Y36.288  
X87.  
Y37.269  
X0.  
Y38.25  
X87.  
Y39.231  
X0.  
Y40.212  
X87.  
Y41.192  
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Y42.173  
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Y43.154  
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Y44.135  
X87.  
Y45.115  
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Y46.096  
X87.  
Y47.077  
X0.  
Y48.058  
X87.  
Y49.038  
X0.  
Y50.019  
X87.  
Y51.  
X0.  
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Z21.156

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Z1.513  
G1Z-5.487  
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Y.981  
X87.  
Y1.962  
X0.  
Y2.942  
X87.  
Y3.923  
X0.  
Y4.904  
X87.  
Y5.885  
X0.  
Y6.865  
X87.  
Y7.846  
X0.  
Y8.827  
X87.  
Y9.808  
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X57.356Z-5.151  
X57.298Z-5.142  
X57.279  
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X57.217Z-5.126  
X57.19Z-5.123  
X57.103Z-5.105  
X57.066Z-5.101  
X56.403Z-5.094  
X30.588  
X30.583Z-5.093  
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Y10.788  
Z-5.487  
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X27.762Z-5.438  
X28.611Z-5.151  
X28.861Z-5.112  
X29.52Z-5.016  
X29.964Z-5.  
X87.  
Y11.769  
Z-5.487  
X60.182  
X60.1Z-5.438  
X59.297Z-5.151  
X58.981Z-5.099  
X58.446Z-5.016

X58.034Z-5.  
X0.  
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X27.709Z-5.016  
X28.107Z-5.  
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Y13.731  
Z-5.487  
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X60.034Z-5.016  
X59.657Z-5.  
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X24.848Z-5.438  
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X25.562Z-5.151  
X26.311Z-5.016  
X26.668Z-5.  
X87.  
Y15.692  
Z-5.487  
X62.762  
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X61.987Z-5.151  
X61.266Z-5.016  
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X60.926  
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Z-5.487  
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X63.563Z-5.438  
X62.899Z-5.151  
X62.219Z-5.016  
X61.89Z-5.  
X0.  
Y18.635  
Z-5.487

X23.013  
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X23.729Z-5.151  
X24.393Z-5.016  
X24.717Z-5.  
X87.  
Y19.615  
Z-5.487  
X64.296  
X64.231Z-5.438  
X63.59Z-5.151  
X62.926Z-5.016  
X62.609Z-5.  
X0.  
Y20.596  
Z-5.487  
X22.453  
X22.517Z-5.438  
X23.155Z-5.151  
X23.808Z-5.016  
X24.118Z-5.  
X40.608  
X40.973Z-4.723  
X41.322Z-4.539  
X41.783Z-4.338  
X42.632Z-4.121  
X43.5Z-4.047  
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Y21.577  
Z-5.487  
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X64.683Z-5.438  
X64.054Z-5.151  
X63.411Z-5.016  
X63.102Z-5.  
X47.638  
X47.472Z-4.824  
X46.782Z-4.253  
X46.22Z-3.903  
X46.112Z-3.844  
G0Z1.156  
Z21.156  
Z21.755  
X38.911  
Z21.512  
Z1.513  
G1Z-5.487  
X36.099  
X36.029Z-5.438  
X35.341Z-5.151  
X34.638Z-5.016  
X34.352Z-5.002  
X34.308Z-5.  
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Y22.558

Z-5.487  
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X22.779Z-5.151  
X23.416Z-5.016  
X23.722Z-5.  
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X38.914Z-4.643  
X39.528Z-4.076  
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Z21.156  
Z22.319  
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Z1.513  
G1Z-5.487  
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X51.406Z-5.438  
X52.064Z-5.151  
X52.737Z-5.016  
X53.052Z-5.  
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Z-5.487  
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X64.775Z-5.348  
X64.738Z-5.332  
X64.714Z-5.319  
X64.456Z-5.202  
X64.397Z-5.181  
X64.142Z-5.1  
X64.029Z-5.072  
X63.796Z-5.03  
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X63.402Z-5.001  
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Z1.513  
G1Z-5.487  
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X35.294Z-5.438  
X34.657Z-5.151  
X34.507Z-5.12  
X34.355Z-5.077  
X34.207Z-5.045  
X34.018Z-5.018  
X34.005Z-5.016



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X22.535Z-5.401  
X22.885Z-5.28  
X23.367Z-5.2  
X23.545Z-5.193  
X23.6Z-5.182  
X37.747  
X37.92Z-4.921  
X38.377Z-4.358  
X38.894Z-3.844  
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Z21.156  
Z22.918  
X49.454  
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G0Z1.156  
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Z22.918

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X46.112Z-3.844  
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X42.632Z-4.121  
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X43.5Z-5.239  
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Y33.346  
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Y34.327  
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X39.107Z-5.436  
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X39.467Z-5.269  
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X40.52Z-5.094  
X46.428  
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X46.651Z-5.  
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Y37.269  
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Y38.25

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X38.956Z-5.  
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Y39.231  
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X48.509Z-5.  
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X37.427Z-5.05  
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X36.016Z-5.013

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X47.395Z-5.  
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X38.126Z-5.314  
X39.487Z-5.173  
X39.786Z-5.151  
X40.823Z-5.115  
X42.142Z-5.088  
X43.454Z-5.078  
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Y47.077  
Z-5.487  
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Y48.058  
Z-5.487  
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Y49.038  
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Y50.019  
X87.  
Y51.  
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X87.Y0.  
Z19.869

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Y2.942  
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Y3.923  
X0.  
Y4.904  
X87.  
Y5.885  
X0.  
Y6.865  
X87.  
Y7.846  
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X56.824Z-6.612  
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X28.633Z-6.16  
X28.645Z-6.147  
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X28.858Z-5.972  
X28.895Z-5.94  
X28.929Z-5.923  
X28.968Z-5.896  
X29.061Z-5.835  
X29.551Z-5.624  
X29.659Z-5.59  
X30.243Z-5.507  
X30.32  
X56.669  
X56.68Z-5.505  
X87.  
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X59.065Z-5.871  
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X32.462Z-5.871  
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Z19.869  
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G1Z-7.131  
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X26.535Z-6.304  
X26.914Z-5.952  
X27.006Z-5.871  
X27.675Z-5.487  
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Z19.869  
Z-.131  
G1Z-7.131  
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X53.236Z-6.347  
X53.736Z-5.871  
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X61.091Z-6.127  
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Z19.869

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X34.067Z-5.871  
X33.456Z-5.487  
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Z19.869  
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G1Z-7.131  
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X24.847Z-6.545  
X25.011Z-6.304  
X25.454Z-5.871  
X26.057Z-5.487  
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G1Z-7.131  
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X51.631Z-6.347  
X52.131Z-5.871  
X52.741Z-5.487  
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Z19.512  
Z19.993  
X62.447  
Z19.869  
Z-.131  
G1Z-7.131  
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Y13.731  
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X62.621Z-6.304  
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X61.62Z-5.487  
G0Z-.487  
Z19.512  
Z19.993  
X50.378  
Z19.869  
Z-.131  
G1Z-7.131

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X36.171Z-6.347  
X35.672Z-5.871  
X35.062Z-5.487  
G0Z-.487  
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Z19.993  
X23.928  
Z19.869  
Z-.131  
G1Z-7.131  
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X23.812Z-6.304  
X24.22Z-5.871  
X24.776Z-5.487  
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G1Z-7.131  
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Z19.869  
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X23.237Z-5.871  
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X48.522Z-6.247  
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X48.647Z-6.131  
X48.92Z-5.871  
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Z19.993  
X64.56  
Z19.869  
Z-.131  
G1Z-7.131  
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Y17.654  
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Z19.993

X47.584  
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Z19.993  
X22.051  
Z19.869  
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G1Z-7.131  
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X64.296Z-5.487  
G0Z-.487

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X38.124Z-5.812  
X38.052Z-5.769  
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X37.748Z-5.601  
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Z19.869  
Z-.131  
G1Z-7.131  
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X21.581Z-6.304  
X21.95Z-5.871  
X22.453Z-5.487  
G0Z-.487  
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X38.306  
Z19.869  
Z-.131  
G1Z-7.131  
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X38.957Z-6.994

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G1Z-7.131  
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G1Z-7.131  
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G0Z-.487

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Z19.869  
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Z22.697  
X37.074  
Z19.869  
Z-.131  
G1Z-7.131  
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Z-.131  
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Z22.918

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Z19.512  
Z22.319  
X49.542  
Z19.869  
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Z21.755  
X38.057  
Z19.869  
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X48.093  
Z19.869  
Z-.131  
G1Z-7.131  
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X45.217Z-5.69  
X44.729Z-5.487  
G0Z-.487  
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Z19.869  
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X40.472  
X40.412Z-5.536  
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X38.486Z-5.871  
X38.721Z-5.699  
X38.873Z-5.577

X38.946Z-5.531  
X38.963Z-5.518  
X38.977Z-5.509  
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G0Z-.487  
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Z19.869  
Z-.131  
G1Z-7.131  
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X49.406Z-6.347  
X48.979Z-5.871  
X48.456Z-5.487  
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Z19.997  
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Z19.869  
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G1Z-7.131  
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X38.08Z-5.487  
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Z19.869  
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Y37.269  
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X49.385Z-5.487  
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Z19.993  
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Z19.869  
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G1Z-7.131  
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Y38.25

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Z19.993  
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Z19.869  
Z-.131  
G1Z-7.131  
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G1Z-7.131  
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X51.243Z-5.487  
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G1Z-7.131  
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X35.293Z-5.487  
G0Z-.487  
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Z19.869  
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G1Z-7.131  
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Z19.869  
Z-.131  
G1Z-7.131  
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X35.217Z-6.003  
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X52.859  
Z19.869  
Z-.131  
G1Z-7.131  
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X49.027Z-6.077  
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X44.825Z-5.488  
X44.791Z-5.487  
G0Z-.487  
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Z19.869  
X36.027  
Z-.131  
G1Z-7.131



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X40.77Z-6.788  
X42.013Z-6.568  
X43.449Z-6.479  
X87.  
Y49.038  
Z-7.131  
X0.  
Y50.019  
X87.  
Y51.  
X0.  
G0Z-2.131  
Z17.869  
Z22.993  
X87.Y0.  
Z18.225  
Z-1.775  
G1Z-8.  
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Y.981  
X87.  
Y1.962  
X0.  
Y2.942  
X87.  
Y3.923  
X0.  
Y4.904  
X87.  
Y5.885  
X0.  
Y6.865  
X87.  
Y7.846  
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X58.07Z-7.953  
X58.061Z-7.805  
X58.038Z-7.653  
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X57.78Z-7.131  
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X55.326  
Z-8.  
X31.674  
Z-7.975  
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X31.648Z-7.806  
X31.515Z-7.346  
X31.435Z-7.225

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Y8.827  
X27.708  
Z-7.975  
Z-7.972  
X27.716Z-7.795  
X27.824Z-7.293  
X27.903Z-7.131  
G0Z-2.131  
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X32.785  
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G1Z-8.  
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G0Z-2.131  
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Z19.486  
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G1Z-8.  
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X60.157Z-7.293  
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Z19.899  
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Z18.225  
Z-1.775

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X25.875Z-7.795  
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Z18.225  
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G1Z-8.  
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G1Z-8.  
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Y12.75

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Z18.225  
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Z19.993  
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Z18.225  
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G1Z-8.  
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G0Z-2.131  
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G1Z-8.  
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G1Z-8.  
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Z18.225  
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G0Z-2.131  
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Z-1.775  
G1Z-8.  
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X38.907Z-7.131  
G0Z-2.131  
Z17.869  
Z20.944  
X48.342  
Z18.225  
Z-1.775  
G1Z-8.  
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Y31.385  
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X46.708Z-7.131  
G0Z-2.131  
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X39.935  
Z18.225  
Z-1.775  
G1Z-8.  
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X39.265Z-7.513  
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Z-8.  
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G0Z-2.131  
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Z18.225  
Z-1.775  
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Z19.993  
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Z18.225  
Z-1.775  
G1Z-8.  
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X50.721Z-7.131  
G0Z-2.131  
Z17.869  
Z19.993  
X36.128  
Z18.225  
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G1Z-8.  
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Y38.25  
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G0Z-2.131  
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Z19.993  
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Z18.225  
Z-1.775  
G1Z-8.  
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Y39.231  
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G1Z-8.  
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G0Z-2.131  
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Z19.993  
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G1Z-8.  
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X33.957Z-7.131  
G0Z-2.131  
Z17.869  
Z19.993  
X53.194  
Z18.225  
Z-1.775  
G1Z-8.  
X87.  
Y43.154  
X53.635  
Z-7.975  
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Z17.869  
Z19.993  
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Z18.225  
Z-1.775  
G1Z-8.  
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X33.216Z-7.719



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Z18.225  
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G1Z-8.  
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X33.381  
Z18.225  
Z-1.775  
G1Z-8.  
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Y46.096  
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X33.986Z-7.853  
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Z19.915  
X53.037  
Z18.225  
Z-1.775  
G1Z-8.  
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X50.967Z-7.131  
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Z19.535  
X35.634  
Z18.225  
Z-1.775  
G1Z-8.

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X39.978Z-7.131  
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Z17.869  
Z18.507  
X47.852  
Z18.225  
Z-1.775  
G1Z-8.  
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X87.  
Y51.  
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Z3.  
G1Z-2.  
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X53.292Z-5.777  
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X64.5Z-6.075  
X64.631Z-6.16  
X64.972Z-6.46  
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X45.217Y25.53Z-2.217  
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X64.683Y26.055Z-7.153  
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X63.65Y26.028Z-6.442  
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X53.305Y26.1Z-6.546  
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X52.497Y26.05Z-6.693  
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X45.218Y26.533Z-2.295  
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X45.266Y32.09Z-7.537  
X45.281Y32.147Z-8.  
X45.316Y32.276  
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Y32.278Z-7.962  
X45.32Y32.292Z-7.672  
X45.355Y32.423Z-7.039  
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X45.541Y33.118Z-5.871  
X45.683Y33.648Z-5.438  
X45.843Y34.244Z-5.151  
X46.006Y34.854Z-5.016  
X46.085Y35.147Z-5.  
X48.677Y44.821  
X48.678Y44.824Z-5.001  
X48.753Y45.106Z-5.016  
X48.917Y45.716Z-5.151  
X49.077Y46.313Z-5.438

X49.219Y46.844Z-5.871  
X49.312Y47.19Z-6.304  
X49.381Y47.447Z-6.788  
X49.424Y47.609Z-7.293  
X49.443Y47.681Z-7.795  
X49.445Y47.686Z-7.971  
Z-7.975  
Z-8.  
X50.333Y51.  
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X49.252Y47.742  
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Z-7.971  
X49.251Y47.737Z-7.802  
X49.232Y47.665Z-7.293  
X49.19Y47.502Z-6.788  
X49.124Y47.245Z-6.304  
X49.034Y46.898Z-5.871  
X48.896Y46.366Z-5.438  
X48.741Y45.767Z-5.151  
X48.583Y45.155Z-5.016  
X48.507Y44.861Z-5.  
X46.001Y35.169  
X45.925Y34.876Z-5.016  
X45.767Y34.264Z-5.151  
X45.612Y33.667Z-5.438  
X45.475Y33.135Z-5.871  
X45.366Y32.716Z-6.421  
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X45.261Y32.308Z-7.672  
X45.257Y32.293Z-7.962  
X45.256Y32.291Z-7.975  
Z-8.  
X45.224Y32.164  
X45.209Y32.106Z-7.533  
X45.125Y31.784Z-6.436  
X44.992Y31.27Z-5.371  
X44.811Y30.57Z-4.388  
X44.588Y29.709Z-3.534  
X44.368Y28.858Z-2.938  
X44.333Y28.721Z-2.847  
X44.056Y27.65Z-2.376  
X43.774Y26.561Z-2.098  
X43.5Y25.5Z-2.  
X43.765Y26.561Z-2.098  
X44.036Y27.65Z-2.375  
X44.303Y28.722Z-2.846  
X44.368Y28.983Z-3.018  
X44.55Y29.713Z-3.528  
X44.766Y30.576Z-4.382  
X44.941Y31.278Z-5.366  
X45.069Y31.794Z-6.432  
X45.15Y32.117Z-7.531  
X45.165Y32.178Z-8.  
X45.197Y32.307

Z-7.975

X45.198Y32.309Z-7.962

X45.201Y32.323Z-7.672

X45.234Y32.454Z-7.039

X45.303Y32.732Z-6.421

X45.408Y33.152Z-5.871

X45.541Y33.686Z-5.438

X45.69Y34.284Z-5.151

X45.843Y34.897Z-5.016

X45.916Y35.191Z-5.

X48.338Y44.902

X48.411Y45.197Z-5.016

X48.564Y45.81Z-5.151

X48.713Y46.41Z-5.438

X48.846Y46.943Z-5.871

X48.933Y47.29Z-6.304

X48.997Y47.549Z-6.788

X49.038Y47.712Z-7.293

X49.056Y47.783Z-7.795

X49.057Y47.788Z-7.971

Y47.789Z-7.975

Z-8.

X49.858Y51.

X49.622

X48.862Y47.833

Z-7.975

X48.861Y47.832Z-7.971

X48.86Y47.827Z-7.795

X48.843Y47.755Z-7.293

X48.804Y47.592Z-6.788

X48.742Y47.333Z-6.304

X48.658Y46.985Z-5.871

X48.53Y46.451Z-5.438

X48.386Y45.85Z-5.151

X48.238Y45.235Z-5.016

X48.168Y44.942Z-5.

X45.832Y35.213

X45.761Y34.919Z-5.016

X45.614Y34.305Z-5.151

X45.47Y33.704Z-5.438

X45.341Y33.17Z-5.871

X45.24Y32.749Z-6.421

X45.173Y32.47Z-7.039

X45.142Y32.339Z-7.672

X45.138Y32.324Z-7.962

Y32.322Z-7.975

Z-8.

X45.106Y32.189

X45.091Y32.128Z-7.528

X45.013Y31.804Z-6.428

X44.889Y31.286Z-5.361

X44.72Y30.583Z-4.377

X44.513Y29.717Z-3.522

X44.368Y29.117Z-3.104

X44.274Y28.723Z-2.844

X44.016Y27.65Z-2.374  
X43.755Y26.561Z-2.097  
X43.5Y25.5Z-2.  
X43.745Y26.561Z-2.097  
X43.997Y27.651Z-2.372  
X44.244Y28.724Z-2.842  
X44.368Y29.262Z-3.197  
X44.475Y29.722Z-3.517  
X44.675Y30.589Z-4.371  
X44.838Y31.295Z-5.356  
X44.958Y31.813Z-6.424  
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X45.047Y32.2Z-8.  
X45.079Y32.338  
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Y32.34Z-7.962  
X45.082Y32.354Z-7.672  
X45.113Y32.486Z-7.039  
X45.177Y32.765Z-6.421  
X45.275Y33.187Z-5.871  
X45.398Y33.723Z-5.438  
X45.537Y34.325Z-5.151  
X45.679Y34.94Z-5.016  
X45.748Y35.235Z-5.  
X47.998Y44.983  
X48.065Y45.274Z-5.016  
X48.207Y45.89Z-5.151  
X48.346Y46.491Z-5.438  
X48.47Y47.027Z-5.871  
X48.55Y47.376Z-6.304  
X48.61Y47.635Z-6.788  
X48.648Y47.799Z-7.293  
X48.665Y47.87Z-7.795  
X48.666Y47.876Z-7.971  
Z-7.975  
Z-8.  
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X48.469Y47.914Z-7.795  
X48.453Y47.842Z-7.293  
X48.417Y47.678Z-6.788  
X48.359Y47.418Z-6.304  
X48.282Y47.069Z-5.871  
X48.163Y46.532Z-5.438  
X48.029Y45.929Z-5.151  
X47.892Y45.312Z-5.016  
X47.829Y45.027Z-5.001  
X47.828Y45.024Z-5.  
X45.663Y35.257  
X45.598Y34.961Z-5.016  
X45.461Y34.345Z-5.151  
X45.327Y33.742Z-5.438

X45.208Y33.205Z-5.871  
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X45.023Y32.37Z-7.672  
X45.02Y32.355Z-7.961  
X45.019Y32.353Z-7.975  
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X44.786Y31.303Z-5.35  
X44.63Y30.596Z-4.365  
X44.437Y29.726Z-3.511  
X44.368Y29.417Z-3.297  
X44.215Y28.725Z-2.841  
X43.977Y27.651Z-2.371  
X43.735Y26.561Z-2.096  
X43.5Y25.5Z-2.  
X43.726Y26.561Z-2.095  
X43.957Y27.651Z-2.37  
X44.186Y28.726Z-2.839  
X44.368Y29.586Z-3.405  
X44.399Y29.731Z-3.505  
X44.584Y30.602Z-4.359  
X44.735Y31.311Z-5.345  
X44.846Y31.833Z-6.416  
X44.916Y32.16Z-7.521  
X44.929Y32.223Z-8.  
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X44.964Y32.385Z-7.672  
X44.992Y32.518Z-7.039  
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X45.256Y33.76Z-5.438  
X45.384Y34.365Z-5.151  
X45.516Y34.983Z-5.016  
X45.578Y35.276Z-5.  
X47.658Y45.064  
X47.659Y45.069Z-5.001  
X47.719Y45.351Z-5.016  
X47.851Y45.969Z-5.151  
X47.979Y46.573Z-5.438  
X48.094Y47.111Z-5.871  
X48.168Y47.461Z-6.304  
X48.223Y47.721Z-6.788  
X48.258Y47.886Z-7.293  
X48.274Y47.958Z-7.795  
X48.275Y47.963Z-7.971  
Z-7.975  
Z-8.  
X48.92Y51.  
X48.688  
X48.079Y48.007

Z-7.975

Y48.006Z-7.971

X48.078Y48.001Z-7.795

X48.063Y47.929Z-7.293

X48.03Y47.764Z-6.788

X47.977Y47.504Z-6.304

X47.905Y47.153Z-5.871

X47.796Y46.614Z-5.438

X47.673Y46.009Z-5.151

X47.547Y45.389Z-5.016

X47.488Y45.102Z-5.001

X47.487Y45.099Z-5.

X45.492Y35.293

X45.433Y35.Z-5.016

X45.307Y34.38Z-5.151

X45.184Y33.775Z-5.438

X45.074Y33.236Z-5.871

X44.988Y32.811Z-6.421

X44.93Y32.53Z-7.039

X44.903Y32.398Z-7.672

X44.9Y32.383Z-7.963

Y32.381Z-7.975

Z-8.

X44.87Y32.234

X44.857Y32.171Z-7.519

X44.79Y31.843Z-6.412

X44.684Y31.319Z-5.34

X44.539Y30.608Z-4.354

X44.361Y29.734Z-3.5

X44.156Y28.727Z-2.837

X43.938Y27.652Z-2.369

X43.716Y26.561Z-2.095

X43.5Y25.5Z-2.

X43.706Y26.561Z-2.094

X43.918Y27.652Z-2.368

X44.127Y28.727Z-2.836

X44.323Y29.736Z-3.498

X44.368Y29.968Z-3.717

X44.494Y30.615Z-4.348

X44.633Y31.327Z-5.335

X44.735Y31.853Z-6.408

X44.799Y32.182Z-7.517

X44.811Y32.245Z-8.

X44.839Y32.391

Z-7.975

X44.84Y32.392Z-7.963

X44.843Y32.407Z-7.672

X44.868Y32.54Z-7.039

X44.923Y32.821Z-6.421

X45.006Y33.247Z-5.871

X45.111Y33.786Z-5.438

X45.229Y34.393Z-5.151

X45.349Y35.013Z-5.016

X45.407Y35.31Z-5.

X47.316Y45.13



X47.374Y45.428Z-5.016  
X47.494Y46.048Z-5.151  
X47.612Y46.655Z-5.438  
X47.717Y47.195Z-5.871  
X47.785Y47.546Z-6.304  
X47.836Y47.808Z-6.788  
X47.868Y47.973Z-7.293  
X47.882Y48.045Z-7.795  
X47.883Y48.05Z-7.971  
Y48.051Z-7.975  
Z-8.  
X48.457Y51.  
X48.226  
X47.686Y48.088  
Z-7.975  
Y48.087Z-7.971  
X47.685Y48.082Z-7.795  
X47.672Y48.009Z-7.293  
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X47.593Y47.582Z-6.304  
X47.528Y47.231Z-5.871  
X47.427Y46.69Z-5.438  
X47.315Y46.082Z-5.151  
X47.199Y45.461Z-5.016  
X47.144Y45.161Z-5.  
X45.321Y35.324  
X45.265Y35.026Z-5.016  
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X45.038Y33.798Z-5.438  
X44.938Y33.257Z-5.871  
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X44.782Y32.416Z-7.672  
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X44.679Y31.862Z-6.404  
X44.582Y31.336Z-5.33  
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X44.368Y30.186Z-3.919  
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X44.098Y28.728Z-2.834  
X43.899Y27.653Z-2.367  
X43.697Y26.562Z-2.094  
X43.5Y25.5Z-2.  
X43.687Y26.562Z-2.093  
X43.88Y27.653Z-2.366  
X44.069Y28.729Z-2.833  
X44.247Y29.739Z-3.495  
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X44.624Y31.872Z-6.4

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X44.721Y32.426Z-7.672  
X44.745Y32.559Z-7.039  
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X46.972Y45.192  
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X47.134Y46.111Z-5.151  
X47.241Y46.719Z-5.438  
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X47.445Y47.875Z-6.788  
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X47.487Y48.113Z-7.795  
X47.488Y48.118Z-7.971  
Y48.119Z-7.975  
Z-8.  
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Z-7.971  
X47.289Y48.144Z-7.795  
X47.277Y48.072Z-7.293  
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X47.206Y47.643Z-6.304  
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X47.056Y46.748Z-5.438  
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X46.85Y45.516Z-5.016  
X46.801Y45.225Z-5.  
X46.8Y45.222  
X45.148Y35.351  
X45.098Y35.052Z-5.016  
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X44.892Y33.82Z-5.438  
X44.802Y33.278Z-5.871  
X44.73Y32.851Z-6.421  
X44.683Y32.569Z-7.039  
X44.661Y32.435Z-7.672  
X44.658Y32.421Z-7.963  
Y32.419Z-7.975  
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X44.624Y32.214Z-7.509  
X44.568Y31.882Z-6.396  
X44.479Y31.352Z-5.32

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X43.678Y26.562Z-2.093  
X43.5Y25.5Z-2.  
X43.668Y26.562Z-2.092  
X43.841Y27.654Z-2.363  
X44.012Y28.731Z-2.829  
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X44.313Y30.635Z-4.33  
X44.368Y30.983Z-4.797  
X44.428Y31.36Z-5.315  
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X44.6Y32.445Z-7.672  
X44.621Y32.578Z-7.039  
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X44.734Y33.289Z-5.871  
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X45.062Y35.364Z-5.  
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Y45.258Z-5.001  
X46.675Y45.543Z-5.016  
X46.773Y46.168Z-5.151  
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X46.956Y47.321Z-5.871  
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Z-8.  
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Y48.207Z-7.795  
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X46.858Y47.968Z-6.788  
X46.818Y47.704Z-6.304  
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X46.684Y46.807Z-5.438  
X46.593Y46.196Z-5.151  
X46.5Y45.571Z-5.016  
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X46.456Y45.282Z-5.

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X44.666Y33.3Z-5.871  
X44.602Y32.871Z-6.421  
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Y32.437Z-7.975  
Z-8.  
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X43.822Y27.654Z-2.362  
X43.659Y26.562Z-2.091  
X43.5Y25.5Z-2.  
X43.649Y26.562Z-2.091  
X43.803Y27.654Z-2.361  
X43.954Y28.732Z-2.826  
X44.097Y29.745Z-3.487  
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X44.368Y31.68Z-5.917  
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X44.89Y35.391Z-5.  
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X46.325Y45.599Z-5.016  
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X46.499Y46.836Z-5.438  
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Y48.244Z-7.975  
Z-8.  
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Y48.269Z-7.795  
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X43.926Y28.733Z-2.825  
X43.784Y27.655Z-2.36  
X43.64Y26.562Z-2.09  
X43.5Y25.5Z-2.  
X43.63Y26.562Z-2.09  
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X46.27Y48.057Z-6.788  
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X46.3Y48.302Z-7.971  
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X43.5Y25.5Z-2.  
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X44.211Y34.528Z-5.151



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X43.519Y26.563Z-2.083  
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X43.569Y33.393Z-5.871  
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Z-8.

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Y26.563Z-2.082  
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Y29.767Z-3.458  
Y30.672Z-4.296  
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Y48.474Z-7.975  
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X43.108Y47.95Z-6.304  
X43.103Y48.216Z-6.788  
X43.101Y48.384Z-7.293  
X43.099Y48.458Z-7.795  
Y48.463Z-7.971  
Y48.464Z-7.975  
Z-8.  
X43.055Y51.

X42.832  
X42.899Y48.457  
Z-7.975  
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Y48.451Z-7.795  
X42.901Y48.377Z-7.293  
X42.905Y48.209Z-6.788  
X42.912Y47.943Z-6.304  
X42.922Y47.586Z-5.871  
X42.936Y47.036Z-5.438  
X42.952Y46.418Z-5.151  
X42.969Y45.787Z-5.016  
X42.977Y45.481Z-5.  
X43.238Y35.487  
X43.246Y35.184Z-5.016  
X43.263Y34.552Z-5.151  
X43.279Y33.935Z-5.438  
X43.294Y33.386Z-5.871  
X43.305Y32.953Z-6.421  
X43.312Y32.666Z-7.039  
X43.316Y32.531Z-7.672  
Y32.516Z-7.963  
Y32.514Z-7.975  
Z-8.  
X43.32Y32.372  
X43.322Y32.304Z-7.49  
X43.331Y31.957Z-6.366  
X43.345Y31.408Z-5.285  
X43.365Y30.666Z-4.301  
X43.388Y29.763Z-3.463  
X43.415Y28.743Z-2.806  
X43.443Y27.659Z-2.346  
X43.472Y26.563Z-2.083  
X43.5Y25.5Z-2.  
X43.463Y26.563Z-2.084  
X43.425Y27.659Z-2.347  
X43.387Y28.742Z-2.807  
X43.351Y29.762Z-3.465  
X43.32Y30.664Z-4.303  
X43.294Y31.405Z-5.287  
X43.275Y31.954Z-6.367  
X43.263Y32.3Z-7.491  
X43.26Y32.369Z-8.  
X43.255Y32.511  
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Y32.528Z-7.672  
X43.25Y32.663Z-7.039  
X43.24Y32.949Z-6.421  
X43.225Y33.382Z-5.871  
X43.206Y33.931Z-5.438  
X43.184Y34.548Z-5.151  
X43.162Y35.179Z-5.016  
X43.151Y35.485Z-5.  
X42.802Y45.478



X42.792Y45.781Z-5.016  
X42.77Y46.412Z-5.151  
X42.748Y47.03Z-5.438  
X42.729Y47.579Z-5.871  
X42.716Y47.937Z-6.304  
X42.707Y48.202Z-6.788  
X42.701Y48.37Z-7.293  
X42.699Y48.444Z-7.795  
Y48.449Z-7.971  
Y48.45Z-7.975  
Z-8.  
X42.61Y51.  
X42.387  
X42.498Y48.443  
Z-7.975  
Y48.442Z-7.971  
X42.499Y48.437Z-7.795  
X42.502Y48.364Z-7.293  
X42.509Y48.196Z-6.788  
X42.521Y47.93Z-6.304  
X42.536Y47.572Z-5.871  
X42.56Y47.023Z-5.438  
X42.587Y46.406Z-5.151  
X42.615Y45.775Z-5.016  
X42.628Y45.469Z-5.  
X43.064Y35.478  
X43.078Y35.175Z-5.016  
X43.105Y34.544Z-5.151  
X43.132Y33.927Z-5.438  
X43.156Y33.379Z-5.871  
X43.175Y32.946Z-6.421  
X43.187Y32.66Z-7.039  
X43.193Y32.525Z-7.672  
X43.194Y32.51Z-7.963  
Y32.508Z-7.975  
Z-8.  
X43.2Y32.365  
X43.203Y32.296Z-7.492  
X43.218Y31.951Z-6.368  
X43.242Y31.402Z-5.288  
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X43.314Y29.76Z-3.467  
X43.358Y28.742Z-2.809  
X43.406Y27.658Z-2.349  
X43.454Y26.563Z-2.084  
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X43.444Y26.563Z-2.085  
X43.387Y27.658Z-2.35  
X43.33Y28.741Z-2.811  
X43.277Y29.759Z-3.469  
X43.23Y30.66Z-4.307  
X43.191Y31.399Z-5.29  
X43.162Y31.947Z-6.37  
X43.144Y32.293Z-7.492  
X43.14Y32.361Z-8.

X43.133Y32.505  
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X43.132Y32.522Z-7.672  
X43.125Y32.657Z-7.039  
X43.11Y32.943Z-6.421  
X43.087Y33.375Z-5.871  
X43.059Y33.924Z-5.438  
X43.026Y34.54Z-5.151  
X42.993Y35.17Z-5.016  
X42.977Y35.473Z-5.  
X42.454Y45.466  
X42.438Y45.769Z-5.016  
X42.405Y46.4Z-5.151  
X42.372Y47.017Z-5.438  
X42.344Y47.566Z-5.871  
X42.325Y47.923Z-6.304  
X42.311Y48.189Z-6.788  
X42.302Y48.357Z-7.293  
X42.298Y48.43Z-7.795  
Y48.436Z-7.971  
Z-7.975  
Z-8.  
X42.164Y51.  
X41.94  
X42.098Y48.429  
Z-7.975  
Z-7.971  
Y48.424Z-7.795  
X42.102Y48.35Z-7.293  
X42.113Y48.182Z-6.788  
X42.129Y47.917Z-6.304  
X42.151Y47.559Z-5.871  
X42.184Y47.01Z-5.438  
X42.222Y46.394Z-5.151  
X42.261Y45.763Z-5.016  
X42.279Y45.456Z-5.  
X42.89Y35.469  
X42.909Y35.166Z-5.016  
X42.947Y34.536Z-5.151  
X42.985Y33.92Z-5.438  
X43.019Y33.372Z-5.871  
X43.045Y32.939Z-6.421  
X43.062Y32.653Z-7.039  
X43.071Y32.518Z-7.672  
X43.072Y32.504Z-7.961  
Y32.501Z-7.975  
Z-8.  
X43.081Y32.357  
X43.085Y32.289Z-7.493  
X43.106Y31.944Z-6.371  
X43.139Y31.397Z-5.292  
X43.185Y30.658Z-4.309  
X43.24Y29.757Z-3.471  
X43.302Y28.74Z-2.812

X43.368Y27.658Z-2.351  
X43.435Y26.563Z-2.086  
X43.5Y25.5Z-2.  
X43.426Y26.563Z-2.086  
X43.349Y27.657Z-2.352  
X43.274Y28.739Z-2.814  
X43.202Y29.756Z-3.472  
X43.139Y30.656Z-4.311  
X43.088Y31.394Z-5.293  
X43.05Y31.941Z-6.372  
X43.026Y32.286Z-7.494  
X43.021Y32.354Z-8.  
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X43.01Y32.501Z-7.959  
X43.009Y32.515Z-7.672  
X43.Y32.65Z-7.039  
X42.98Y32.936Z-6.421  
X42.95Y33.368Z-5.871  
X42.911Y33.916Z-5.438  
X42.868Y34.532Z-5.151  
X42.824Y35.162Z-5.016  
X42.803Y35.464Z-5.  
X42.105Y45.45  
X42.084Y45.752Z-5.016  
X42.04Y46.382Z-5.151  
X41.997Y46.999Z-5.438  
X41.958Y47.547Z-5.871  
X41.933Y47.904Z-6.304  
X41.915Y48.17Z-6.788  
X41.903Y48.337Z-7.293  
X41.898Y48.411Z-7.795  
Y48.416Z-7.971  
Y48.417Z-7.975  
Z-8.  
X41.717Y51.  
X41.493  
X41.698Y48.397  
Z-7.975  
Z-7.971  
Y48.391Z-7.795  
X41.704Y48.318Z-7.293  
X41.717Y48.15Z-6.788  
X41.738Y47.885Z-6.304  
X41.766Y47.528Z-5.871  
X41.809Y46.98Z-5.438  
X41.858Y46.364Z-5.151  
X41.908Y45.734Z-5.016  
X41.931Y45.436Z-5.  
X42.716Y35.46  
X42.74Y35.157Z-5.016  
X42.789Y34.528Z-5.151  
X42.838Y33.912Z-5.438  
X42.881Y33.364Z-5.871  
X42.915Y32.933Z-6.421

X42.938Y32.647Z-7.039  
X42.948Y32.512Z-7.672  
X42.949Y32.497Z-7.958  
Y32.495Z-7.975  
Z-8.  
X42.961Y32.35  
X42.966Y32.282Z-7.495  
X42.993Y31.938Z-6.374  
X43.036Y31.391Z-5.295  
X43.094Y30.654Z-4.313  
X43.165Y29.755Z-3.474  
X43.245Y28.738Z-2.815  
X43.33Y27.657Z-2.353  
X43.416Y26.563Z-2.087  
X43.5Y25.5Z-2.  
X43.407Y26.563Z-2.087  
X43.311Y27.657Z-2.354  
X43.217Y28.737Z-2.817  
X43.128Y29.753Z-3.476  
X43.049Y30.652Z-4.314  
X42.985Y31.388Z-5.297  
X42.937Y31.934Z-6.375  
X42.907Y32.278Z-7.496  
X42.901Y32.346Z-8.  
X42.888Y32.492  
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X42.875Y32.644Z-7.039  
X42.85Y32.929Z-6.421  
X42.812Y33.361Z-5.871  
X42.764Y33.908Z-5.438  
X42.711Y34.524Z-5.151  
X42.655Y35.153Z-5.016  
X42.629Y35.455Z-5.  
X41.757Y45.419  
X41.731Y45.717Z-5.016  
X41.676Y46.347Z-5.151  
X41.622Y46.962Z-5.438  
X41.574Y47.51Z-5.871  
X41.543Y47.866Z-6.304  
X41.52Y48.131Z-6.788  
X41.505Y48.298Z-7.293  
X41.499Y48.372Z-7.795  
Y48.377Z-7.971  
X41.498Y48.378Z-7.975  
Z-8.  
X41.269Y51.  
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X41.299Y48.358  
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Z-7.971  
X41.3Y48.352Z-7.795  
X41.307Y48.279Z-7.293  
X41.323Y48.112Z-6.788

X41.348Y47.847Z-6.304  
X41.383Y47.491Z-5.871  
X41.435Y46.944Z-5.438  
X41.494Y46.329Z-5.151  
X41.555Y45.7Z-5.016  
X41.584Y45.398Z-5.  
X42.542Y35.451  
X42.571Y35.149Z-5.016  
X42.632Y34.52Z-5.151  
X42.691Y33.905Z-5.438  
X42.743Y33.357Z-5.871  
X42.785Y32.926Z-6.421  
X42.812Y32.64Z-7.039  
X42.825Y32.506Z-7.672  
X42.827Y32.491Z-7.956  
Y32.488Z-7.975  
Z-8.  
X42.841Y32.342  
X42.848Y32.275Z-7.496  
X42.881Y31.931Z-6.376  
X42.933Y31.386Z-5.299  
X43.004Y30.649Z-4.316  
X43.091Y29.752Z-3.478  
X43.188Y28.737Z-2.818  
X43.292Y27.656Z-2.355  
X43.398Y26.562Z-2.088  
X43.5Y25.5Z-2.  
X43.388Y26.562Z-2.088  
X43.273Y27.656Z-2.356  
X43.16Y28.736Z-2.82  
X43.053Y29.75Z-3.48  
X42.959Y30.647Z-4.318  
X42.882Y31.383Z-5.3  
X42.824Y31.928Z-6.378  
X42.788Y32.271Z-7.497  
X42.781Y32.338Z-8.  
X42.766Y32.485  
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Y32.487Z-7.963  
X42.764Y32.501Z-7.672  
X42.75Y32.636Z-7.039  
X42.72Y32.921Z-6.421  
X42.675Y33.352Z-5.871  
X42.617Y33.899Z-5.438  
X42.553Y34.514Z-5.151  
X42.487Y35.143Z-5.016  
X42.455Y35.44Z-5.  
X41.41Y45.381  
X41.379Y45.683Z-5.016  
X41.313Y46.311Z-5.151  
X41.248Y46.925Z-5.438  
X41.191Y47.472Z-5.871  
X41.153Y47.828Z-6.304  
X41.125Y48.092Z-6.788  
X41.108Y48.26Z-7.293

X41.1Y48.333Z-7.795  
Y48.338Z-7.971  
Y48.339Z-7.975  
Z-8.  
X40.82Y51.  
X40.595  
X40.9Y48.319  
Z-7.975  
Z-7.971  
X40.901Y48.313Z-7.795  
X40.909Y48.24Z-7.293  
X40.928Y48.073Z-6.788  
X40.958Y47.809Z-6.304  
X40.999Y47.453Z-5.871  
X41.061Y46.907Z-5.438  
X41.131Y46.293Z-5.151  
X41.202Y45.665Z-5.016  
X41.237Y45.36Z-5.  
X42.369Y35.429  
X42.403Y35.13Z-5.016  
X42.474Y34.502Z-5.151  
X42.544Y33.888Z-5.438  
X42.607Y33.342Z-5.871  
X42.656Y32.911Z-6.421  
X42.688Y32.626Z-7.039  
X42.703Y32.492Z-7.672  
X42.705Y32.477Z-7.963  
Y32.475Z-7.975  
Z-8.  
X42.721Y32.335  
X42.729Y32.267Z-7.498  
X42.768Y31.925Z-6.379  
X42.83Y31.38Z-5.302  
X42.914Y30.645Z-4.32  
X43.016Y29.749Z-3.482  
X43.131Y28.735Z-2.822  
X43.254Y27.656Z-2.358  
X43.379Y26.562Z-2.089  
X43.5Y25.5Z-2.  
X43.37Y26.562Z-2.09  
X43.235Y27.655Z-2.359  
X43.103Y28.734Z-2.823  
X42.978Y29.747Z-3.483  
X42.869Y30.643Z-4.322  
X42.778Y31.378Z-5.304  
X42.712Y31.921Z-6.38  
X42.67Y32.264Z-7.499  
X42.661Y32.331Z-8.  
X42.645Y32.466  
Z-7.975  
X42.644Y32.468Z-7.963  
X42.643Y32.482Z-7.672  
X42.626Y32.617Z-7.039  
X42.591Y32.901Z-6.421  
X42.538Y33.331Z-5.871

X42.471Y33.877Z-5.438  
X42.396Y34.49Z-5.151  
X42.319Y35.117Z-5.016  
X42.282Y35.419Z-5.  
X41.063Y45.347  
X41.026Y45.648Z-5.016  
X40.949Y46.275Z-5.151  
X40.874Y46.889Z-5.438  
X40.807Y47.435Z-5.871  
X40.763Y47.79Z-6.304  
X40.731Y48.054Z-6.788  
X40.71Y48.221Z-7.293  
X40.701Y48.294Z-7.795  
Y48.299Z-7.971  
Y48.3Z-7.975  
Z-8.  
X40.369Y51.  
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X40.501Y48.278  
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Y48.277Z-7.971  
X40.502Y48.272Z-7.795  
X40.512Y48.199Z-7.293  
X40.534Y48.032Z-6.788  
X40.568Y47.768Z-6.304  
X40.615Y47.413Z-5.871  
X40.687Y46.868Z-5.438  
X40.767Y46.255Z-5.151  
X40.85Y45.629Z-5.016  
X40.89Y45.328Z-5.  
X42.196Y35.404  
X42.236Y35.104Z-5.016  
X42.318Y34.478Z-5.151  
X42.399Y33.865Z-5.438  
X42.47Y33.321Z-5.871  
X42.527Y32.891Z-6.421  
X42.564Y32.607Z-7.039  
X42.582Y32.473Z-7.672  
X42.584Y32.458Z-7.963  
Y32.456Z-7.975  
Z-8.  
X42.602Y32.323  
X42.61Y32.258Z-7.5  
X42.632Y32.097Z-6.966  
X42.655Y31.918Z-6.382  
X42.727Y31.375Z-5.305  
X42.823Y30.641Z-4.324  
X42.941Y29.746Z-3.485  
X43.074Y28.733Z-2.825  
X43.216Y27.655Z-2.36  
X43.36Y26.562Z-2.09  
X43.5Y25.5Z-2.  
X43.351Y26.562Z-2.091  
X43.197Y27.654Z-2.361  
X43.046Y28.732Z-2.826

X42.903Y29.745Z-3.487  
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X42.675Y31.372Z-5.307  
X42.632Y31.68Z-5.917  
X42.599Y31.911Z-6.385  
X42.552Y32.247Z-7.502  
X42.543Y32.312Z-8.  
X42.524Y32.447  
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X42.523Y32.449Z-7.963  
X42.521Y32.464Z-7.672  
X42.503Y32.598Z-7.039  
X42.463Y32.881Z-6.421  
X42.402Y33.31Z-5.871  
X42.326Y33.854Z-5.438  
X42.24Y34.465Z-5.151  
X42.152Y35.091Z-5.016  
X42.11Y35.391Z-5.  
X40.717Y45.303  
X40.675Y45.6Z-5.016  
X40.587Y46.226Z-5.151  
X40.501Y46.838Z-5.438  
X40.425Y47.383Z-5.871  
X40.375Y47.737Z-6.304  
X40.338Y48.Z-6.788  
X40.314Y48.167Z-7.293  
X40.304Y48.24Z-7.795  
X40.303Y48.245Z-7.971  
Y48.246Z-7.975  
Z-8.  
X39.916Y51.  
X39.689  
X40.105Y48.214  
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X40.106Y48.213Z-7.971  
Y48.208Z-7.795  
X40.117Y48.135Z-7.293  
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X40.181Y47.705Z-6.304  
X40.234Y47.352Z-5.871  
X40.316Y46.808Z-5.438  
X40.407Y46.197Z-5.151  
X40.5Y45.572Z-5.016  
X40.543Y45.287Z-5.001  
X40.544Y45.282Z-5.  
X42.024Y35.377  
X42.069Y35.078Z-5.016  
X42.162Y34.453Z-5.151  
X42.253Y33.843Z-5.438  
X42.334Y33.3Z-5.871  
X42.398Y32.871Z-6.421  
X42.441Y32.588Z-7.039  
X42.461Y32.454Z-7.672  
X42.463Y32.439Z-7.963  
Y32.438Z-7.975



Z-8.

X42.484Y32.301

X42.493Y32.236Z-7.505

X42.543Y31.901Z-6.388

X42.623Y31.368Z-5.309

X42.732Y30.637Z-4.328

X42.866Y29.743Z-3.489

X43.017Y28.732Z-2.828

X43.178Y27.654Z-2.362

X43.341Y26.562Z-2.091

X43.5Y25.5Z-2.

X43.332Y26.562Z-2.092

X43.159Y27.654Z-2.363

X42.988Y28.731Z-2.829

X42.828Y29.742Z-3.491

X42.687Y30.635Z-4.33

X42.632Y30.983Z-4.797

X42.572Y31.36Z-5.315

X42.488Y31.891Z-6.392

X42.435Y32.225Z-7.507

X42.425Y32.29Z-8.

X42.403Y32.428

Z-7.975

X42.402Y32.43Z-7.962

X42.4Y32.445Z-7.672

X42.379Y32.578Z-7.039

X42.334Y32.861Z-6.421

X42.266Y33.289Z-5.871

X42.18Y33.831Z-5.438

X42.084Y34.441Z-5.151

X41.985Y35.065Z-5.016

X41.938Y35.364Z-5.

X40.372Y45.25

X40.371Y45.253

X40.325Y45.544Z-5.016

X40.227Y46.168Z-5.151

X40.13Y46.778Z-5.438

X40.044Y47.321Z-5.871

X39.988Y47.674Z-6.304

X39.946Y47.937Z-6.788

X39.92Y48.103Z-7.293

X39.909Y48.176Z-7.795

X39.908Y48.181Z-7.971

Z-7.975

Z-8.

X39.461Y51.

X39.233

X39.71Y48.149

Z-7.975

Z-7.971

X39.711Y48.144Z-7.795

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X42.006Y34.429Z-5.151  
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X43.322Y26.562Z-2.093  
X43.5Y25.5Z-2.  
X43.313Y26.562Z-2.093  
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X42.931Y28.729Z-2.833  
X42.753Y29.739Z-3.495  
X42.632Y30.425Z-4.141  
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X41.765Y35.337Z-5.  
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X39.866Y46.109Z-5.151  
X39.759Y46.718Z-5.438  
X39.663Y47.259Z-5.871  
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X39.555Y47.873Z-6.788  
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X39.329Y48.007Z-7.293  
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X41.735Y35.026Z-5.016  
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X41.962Y33.798Z-5.438  
X42.062Y33.257Z-5.871  
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X42.418Y31.336Z-5.33  
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X43.5Y25.5Z-2.  
X43.294Y26.561Z-2.094  
X43.082Y27.652Z-2.368  
X42.873Y28.727Z-2.836  
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X42.506Y30.615Z-4.348  
X42.367Y31.327Z-5.335  
X42.265Y31.853Z-6.408  
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X42.189Y32.245Z-8.  
X42.161Y32.39  
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X42.16Y32.393Z-7.955  
X42.157Y32.407Z-7.672  
X42.132Y32.54Z-7.039  
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X41.593Y35.31Z-5.  
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X39.626Y45.43Z-5.016  
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X38.922Y48.003Z-7.795  
X38.936Y47.931Z-7.293  
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X39.327Y46.011Z-5.151  
X39.453Y45.391Z-5.016  
X39.514Y45.091Z-5.  
X41.508Y35.293  
X41.567Y35.Z-5.016  
X41.693Y34.38Z-5.151  
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X42.316Y31.319Z-5.34  
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X43.5Y25.5Z-2.  
X43.274Y26.561Z-2.095  
X43.043Y27.651Z-2.37  
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X42.154Y31.833Z-6.416  
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X42.008Y32.518Z-7.039  
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X41.744Y33.76Z-5.438  
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X41.422Y35.276Z-5.  
X39.342Y45.06  
X39.28Y45.352Z-5.016  
X39.149Y45.97Z-5.151  
X39.02Y46.574Z-5.438  
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X38.776Y47.722Z-6.788  
X38.742Y47.887Z-7.293  
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X38.53Y47.92  
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X38.547Y47.842Z-7.293  
X38.583Y47.678Z-6.788  
X38.641Y47.419Z-6.304  
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X39.17Y45.033Z-5.001  
X39.171Y45.028Z-5.  
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X43.5Y25.5Z-2.  
X43.255Y26.561Z-2.097  
X43.003Y27.651Z-2.372  
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X38.352Y47.798Z-7.293  
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X43.245Y26.561Z-2.097  
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X43.235Y26.561Z-2.098  
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X37.768Y47.665Z-7.293  
X37.81Y47.502Z-6.788  
X37.876Y47.245Z-6.304  
X37.966Y46.898Z-5.871  
X38.104Y46.366Z-5.438  
X38.258Y45.767Z-5.151  
X38.417Y45.155Z-5.016  
X38.493Y44.862Z-5.  
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X38.325Y44.815Z-5.  
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X38.082Y45.719Z-5.151  
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X37.595Y46.792Z-5.871  
X37.742Y46.262Z-5.438  
X37.907Y45.667Z-5.151  
X38.076Y45.058Z-5.016  
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X40.831Y35.125  
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X43.196Y26.561Z-2.1  
X42.884Y27.648Z-2.38  
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X42.578Y28.716Z-2.858  
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X37.736Y44.958Z-5.016

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X43.5Y25.5Z-2.

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X42.632Y25.924Z-2.087  
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X42.632Y25.869Z-2.083  
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X36.796Y26.925Z-7.686  
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X36.673Y26.399Z-7.869



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X37.539Y24.069Z-5.662  
X37.92Y24.16Z-5.014  
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X39.766Y24.604Z-3.165  
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X42.632Y25.267Z-2.072  
X41.783Y25.04Z-2.25  
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X37.92Y23.953Z-5.102  
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X38.374Y24.03Z-4.48  
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X36.988Y23.633Z-7.32  
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X36.608Y23.524Z-7.039  
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X43.5Y25.5Z-2.  
X42.632Y25.234Z-2.075  
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X43.5Y25.5Z-2.  
X42.632Y25.218Z-2.076  
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X37.178Y23.323Z-7.006  
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X36.866Y23.216

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X36.85Y23.21Z-7.672

X36.722Y23.166Z-7.039

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X24.309Y18.892Z-5.016

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Y18.022Z-7.975

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Y10.096

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X23.768Y18.513Z-5.151

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X24.648Y18.824Z-5.

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X37.875Y22.446Z-6.212  
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X40.218Y23.368Z-3.218  
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X37.793Y21.794Z-7.477  
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X37.248Y21.44Z-6.421

X36.885Y21.204Z-5.871

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X35.123Y20.06Z-5.

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X25.533Y13.608Z-5.438

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X24.632Y12.533Z-7.293

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X24.69Y12.329Z-7.795  
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X24.808Y12.167Z-7.795  
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X43.351Y24.438Z-2.091  
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X43.463Y24.437Z-2.084  
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X43.5Y25.5Z-2.  
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Y23.34Z-2.343  
Y22.254Z-2.801

Y21.233Z-3.458  
Y20.328Z-4.296  
Y19.584Z-5.28  
Y19.033Z-6.362  
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Y18.616Z-8.  
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X43.556Y19.036Z-6.363  
X43.552Y19.587Z-5.282  
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X51.477Y19.489Z-5.

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Z-8.

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X49.08Y22.213Z-6.41

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X50.024Y22.527Z-7.039

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X49.887Y22.589Z-7.963

X49.885Y22.59Z-7.975

Z-8.

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X49.441Y22.792Z-6.526

X49.086Y22.954Z-5.666

X48.623Y23.165Z-4.87

X48.478Y23.232Z-4.66

X48.086Y23.41Z-4.174

X47.472Y23.69Z-3.537

X47.419Y23.714Z-3.492

X46.782Y24.004Z-3.025

X46.027Y24.348Z-2.588

X45.709Y24.493Z-2.449

X45.217Y24.718Z-2.275

X44.368Y25.104Z-2.085

X43.5Y25.5Z-2.

X44.368Y25.113Z-2.084

X45.217Y24.736Z-2.273

X45.756Y24.496Z-2.464

X46.027Y24.375Z-2.582

X46.782Y24.039Z-3.017

X47.475Y23.73Z-3.525

X48.086Y23.458Z-4.153

X48.536Y23.258Z-4.71

X48.623Y23.219Z-4.835

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X49.136Y22.991Z-5.73

X49.461Y22.846Z-6.515

X49.479Y22.838Z-6.567

X49.67Y22.753Z-7.259

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Y7.482

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X53.004Y22.412Z-5.  
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